

1 **Online monitoring of *N*-nitrosodimethylamine for the removal assurance of**
2 **1,4-dioxane and other trace organic compounds by reverse osmosis**

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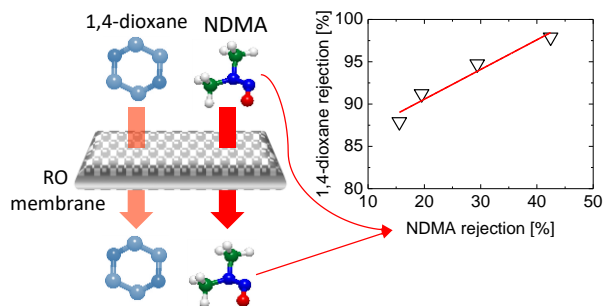
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19 **TOC contents**



20

21 Online monitoring of *N*-nitrosodimethylamine (NDMA) ~~is~~ during reverse osmosis (RO)
22 treatment was ~~identified~~ effective for ensuring the removal of trace organic chemicals,
23 particularly 1,4-dioxane.

24

25 **Abstract**

26 Public health protection and cost effectiveness of potable reuse can be improved by providing
27 reliable water quality assurance for removal of trace organic compounds (TOrcs) by reverse
28 osmosis (RO) membrane. This study evaluated the effectiveness of online monitoring of *N*-
29 nitrosodimethylamine (NDMA) removal by RO system to ensure the removal of low
30 molecular weight TOrcs. Among TOrcs, the main focus was placed on 1,4-dioxane due to
31 the limited information for RO. Laboratory-scale experiments showed that the rejection of
32 1,4-dioxane by two commercial RO membranes — ESPA2 and HYDRA (98 and 99%,
33 respectively) — was higher than that of NDMA (57 and 81%, respectively). Pilot-scale
34 experiments using a treated wastewater identified a strong linear correlation between 1,4-
35 dioxane and NDMA rejection over a range of feed temperature. Pilot-scale results also
36 demonstrated the applicability of NDMA a conservative performance indicator for 46 other
37 TOrcs at two different RO feed temperatures. These results suggest that online monitoring of
38 NDMA in RO feed and permeate can allow for ensuring the removal of larger TOrcs, which
39 could provide additional protection of public health in potable reuse.

40 **Keywords:** *N*-nitrosodimethylamine; 1,4-dioxane; trace organic compounds; potable reuse;
41 reverse osmosis.

42 1 INTRODUCTION

43 In response to frequent and severe drought, the use of advanced treatment processes to
44 reclaim wastewater for augmenting drinking water supply, also known as potable reuse, has
45 been increasingly adopted in many countries and regions of world.¹ High quality reclaimed
46 water is typically produced through conventional wastewater treatment followed by several
47 layers of advanced treatment processes including microfiltration/ultrafiltration (UF), reverse
48 osmosis (RO), and advanced oxidation process (AOP).² Among these advanced treatment
49 processes, RO is a critical physical barrier to remove trace organic compounds (TOrcs) such
50 as disinfection by-products, endocrine disrupting compounds, and pharmaceuticals and
51 personal care products that are ubiquitous in reclaimed wastewater.³⁻⁷ Thus, monitoring the
52 integrity of the RO process is essential during potable water reuse operation. In particular,
53 much of the recent attention has been given towards two specific TOrcs namely *N*-
54 nitrosodimethylamine (NDMA) and 1,4-dioxane.⁸⁻¹¹ The former is a disinfection by-product
55 occurring ubiquitously in reclaimed wastewater,^{9, 12} while the latter is a common industrial
56 solvent often accidentally released into the sewer and the environment.¹³ Both NDMA and
57 1,4-dioxane are probable carcinogenic and thus are regulated in potable water reuse
58 applications. The occurrences of NDMA in RO permeate intended for potable water reuse
59 have occasionally been reported^{14, 15} at above the NDMA notification levels (10 ng/L) by the
60 authority in California, USA.¹⁶

61 Most advanced water treatment plants for potable reuse applications are equipped with AOP-
62 based post treatment to ensure adequate removal of NDMA and 1,4-dioxane in addition to
63 disinfection requirements. Photolysis by UV irradiation is sufficient for the decomposition of
64 NDMA,¹⁷ while reactive free radicals (e.g. HO[•] and Cl[•]) generated by AOP are necessary to
65 oxidize 1,4-dioxane. As a result, 1,4-dioxane removal has been to benchmark AOP
66 performance as an indicator for the removal of other TOrcs in California, USA. For potable

67 reuse application, AOP is required to achieve a minimum 0.5-log (69%) removal of 1,4-
68 dioxane by California Office of Administrative Law.¹⁸ Since 1,4-dioxane is an industrial
69 solvent, its occurrence in wastewater is site specific and is often associated with accidental
70 release in the wastewater catchment. 1,4-dioxane concentration as high as 100 µg/L has been
71 reported in treated wastewater while a lower concentration has been reported in the RO
72 feed.^{19, 20} It is not possible to directly validate 1,4-dioxane in a full scale plant due to its
73 intermittent occurrence of 1,4-dioxane in wastewater.

74 In addition to 1,4-dioxane, a reliable surrogate performance indicator to monitor the rejection
75 of TOrCs by RO can also improve treatment efficiency and reliability. In the context of
76 membrane integrity monitoring, a surrogate indicator is required to satisfy three criteria for
77 practical implementation. These criteria include: (a) ubiquitous occurrence in the source
78 water (i.e. RO feed), (b) online monitoring capability and (c) similar behaviour with the
79 target or can provide a conservative estimate. To date, common surrogate performance
80 indicators (e.g. conductivity or total organic carbon (TOC) rejection) for RO can only be
81 applied to monitor the pathogen rejection at a significantly reduce log removal credit and is
82 not useful to monitor TOrC removal.²¹

83 The authors²² have recently developed a very fast, sensitive, and reliable analytical technique
84 for quantifying NDMA concentration in reclaimed water online. NDMA analysis is based on
85 high-performance liquid chromatography followed by photochemical reaction and
86 chemiluminescence detection.²³ This technique is highly sensitive and can quantify NDMA in
87 RO feed water at 3 ng/L. NDMA, the smallest among TOrCs regulated in potable reuse, is
88 ubiquitous in secondary treated effluent and is formed as a by-product of chloramination.²⁴⁻²⁶
89 A recent study by the authors²⁷ has also demonstrated that NDMA can be used as potential
90 surrogate for monitoring the rejection of six TOrCs by RO.

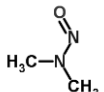
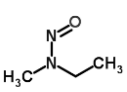



91 The objective of this study was to evaluate the potential of online monitoring of NDMA in
 92 RO feed and permeate to ensure the removal of many TOrCs, which is highly relevant to
 93 potable reuse. A particular focus was placed on the removal of 1,4-dioxane by RO due to its
 94 limited knowledge. Through laboratory-scale and pilot-scale experiments, the correlation
 95 between the rejection of NDMA and 1,4-dioxane as well as other 46 TOrCs was evaluated.

96 2 MATERIALS AND METHODS

97 2.1 Chemicals

98 Certified analytical grade solutions of *N*-nitrosamines – NDMA, *N*-nitrosomethylethylamine
 99 (NMEA), *N*-nitrosopyrrolidine (NPYR), and *N*-nitrosomorpholine (NMOR) – were
 100 purchased from Ultra Scientific (Kingstown, RI, USA). These solutions were used to prepare
 101 working stock solution containing *N*-nitrosamines in pure methanol at 1 µg/mL of each
 102 compound. Analytical grade 1,4-dioxane was purchased from Wako Pure Chemical
 103 Industries (Osaka, Japan). A working stock solution containing 1000 µg/mL 1,4-dioxane was
 104 also prepared in pure methanol. Physicochemical properties of four *N*-nitrosamines and 1,4-
 105 dioxane are displayed in **Table 1**.

106 **Table 1:** Physicochemical characteristics of the selected *N*-nitrosamines and 1,4-dioxane.

Name	NDMA	NMEA	NPYR	NMOR	1,4-dioxane
Structure					
Molecular formula	C ₂ H ₆ N ₂ O	C ₃ H ₈ N ₂ O	C ₄ H ₈ N ₂ O	C ₄ H ₈ N ₂ O ₂	C ₄ H ₈ O ₂
Molecular weight [Da]	74.1	88.1	100.1	116.1	88.1
pKa at pH8 ¹	3.5	3.4	3.3	3.1	Not ionized
Log <i>D</i> at pH8 ¹	0.04	0.40	0.44	-0.18	-0.09

107 ¹ Chemicalize (<https://chemicalize.com>)

108 In addition, 46 TOrCs frequently detected in municipal wastewater were also investigated
109 (**Table S1**). A stock solution was prepared from analytical grade chemicals to contain 100
110 $\mu\text{g/mL}$ of each of these compounds in pure methanol. In this study, TOrCs are categorised as
111 neutral ($\leq 50\%$ ionised) or charged ($\geq 50\%$ ionised) compounds at pH 6.5 which is the feed
112 solution pH in this study (**Table S1**). These charged TOrCs can be further classified as
113 positively or negatively charged or zwitterions. Neutral TOrCs can also be further classified
114 as hydrophilic ($\log D < 2$) or hydrophobic ($\log D \geq 2$) according to their Log D value at pH
115 6.5 ($\log D$ is the logarithm base 10 of the apparent water-octanol distribution coefficients at a
116 specific pH).^{28, 29}

117 A secondary effluent was further treated by ultrafiltration (UF) and used for all laboratory
118 and pilot scale RO experiments in this study. This UF-treated secondary effluent had a pH of
119 6.6 ± 0.1 .

120 **2.2 Laboratory-scale RO system and experiments**

121 Two commercial thin-film composite polyamide RO membranes – namely ESPA2 and
122 Hydrapro[®]501 – were provided by Hydranautics (Oceanside, CA, USA). The ESPA2 is a low
123 pressure membrane for water reuse applications. The HYDRApro[®]501 (HYDRA) is designed
124 for industrial applications where the feed stream can be at a high temperature (condensate
125 water) or contain proteins (e.g. for protein recovery), surfactants (e.g. laundry wastewater
126 recycling), and even aggressive chemicals (e.g. chemical recovery).

127 The rejection of four *N*-nitrosamines and 1,4-dioxane by RO was evaluated using a
128 laboratory-scale RO system (**Fig. S2**). The RO system was operated by recirculating the
129 feedwater and permeate at a permeate flux of $20 \text{ L/m}^2\text{h}$, 40 mL/min cross-flow rate, and
130 $20 \text{ }^\circ\text{C}$ feedwater temperature. The concentration of NDMA and 1,4-dioxane in the RO
131 feedwater were 500 ng/L and $500 \text{ } \mu\text{g/L}$, respectively. Prior to feed and permeate sample

132 collection (in amber vials) for TOrC analysis, the system was stabilised for at least 1 h.
133 Sample volumes for *N*-nitrosamines and 1,4-dioxane were 1.5 and 100 mL, respectively.

134 **2.3 Pilot-scale system and experiments**

135 Pilot validation was performed using an RO system equipped with one 4-in. spiral-wound
136 ESPA2 element (Hydranautics, Oceanside, CA, USA) (**Fig. S3**). This element contained 7.43
137 m² of membrane. The RO system was operated at a permeate flux of 20 L/m²h and system
138 recovery of 20%.

139 Two separate pilot-scale experiments were conducted. The first experiment was conducted
140 using a UF-treated wastewater containing NDMA and 1,4-dioxane for 7.5 h. It has been
141 established that the rejection of hydrophilic and neutral chemicals such as *N*-nitrosamines
142 reach a steady state condition within 1 h;³⁰ thus, the impact of the short experimental period
143 on their rejection is negligible. From 0 to 2 h, the concentration of NDMA and 1,4-dioxane in
144 the RO feedwater was incrementally increased from zero to about 150 ng/L and 100 µg/L,
145 respectively. The feedwater temperature was adjusted between 15 and 33 °C. RO feedwater
146 and RO permeate were continuously fed to two separate online NDMA analysers. The second
147 experiment was performed using a UF-treated wastewater containing 46 TOrCs. The system
148 was operated over 46 h prior to the sample collection to ensure that their adsorption had
149 reached the steady state condition, and thus, minimise the effect of adsorption of hydrophobic
150 TOrCs to RO membrane on their rejection. TOrCs were introduced to the feedwater to obtain
151 45 µ/L of each compound. The feedwater temperature was adjusted at 20 °C. RO feed and
152 permeate samples were collected in 500 mL glass bottles for the analysis of TOrCs.

153 **2.4 Analytical techniques**

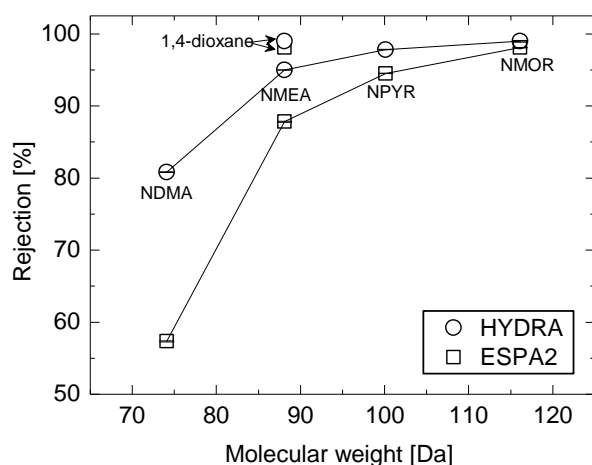
154 The *N*-nitrosamine concentration was determined by HPLC-PR-CL.³¹ Sample volumes into
155 the HPLC-PR-CL were 20 μ L for UF-treated wastewater (i.e. RO feedwater) and 200 μ L for
156 RO permeate. For samples collected during laboratory-scale experiments, an auto-sampler
157 was used for the *N*-nitrosamine analysis. The method detection limits (MDLs) of NDMA,
158 NMEA, NPYR and NMOR for a 200 μ L injection volume were 0.3, 0.7, 1.4 and 0.8 ng/L,
159 respectively. The MDLs of NDMA, NMEA, NPYR and NMOR for a 20 μ L injection volume
160 were 2.7, 6.3, 7.7 and 11.8 ng/L, respectively. For pilot-scale experiments, two online NDMA
161 monitoring systems were configured with two HPLC-PR-CL instruments, each of which was
162 equipped with a six-port valve (**Fig. S4**).²⁷ Concentrations of 1,4-dioxane were determined by
163 headspace (HS) solid-phase micro-extraction followed by gas chromatography (GC) and
164 mass spectrometry (MS) using an Agilent G1888/6890/5973 HS-GC-MS with a VF-624 ms
165 column (Agilent Technologies, Palo Alto, CA, USA). 1,4-Dioxane-d8 was used as the
166 surrogate standard. The detection limits of 1,4-dioxane was 2 μ g/L. Concentrations of TOrCs
167 were determined using a method previously reported in literature.³² This method involves
168 solid phase extraction followed by analytical quantification using an ultra-performance liquid
169 chromatography equipped with atmospheric pressure ionization and tandem mass
170 spectrometer.

171 **3 RESULTS AND DISCUSSION**

172 **3.1 Role of molecular size for the rejection of *N*-nitrosamines and 1,4-** 173 **dioxane**

174 The four *N*-nitrosamines investigated here and 1,4-dioxane are neutral and hydrophilic. Thus,
175 their rejection was governed mostly by size interaction.²⁸ As expected, the rejection of these
176 neutral and hydrophilic *N*-nitrosamines by both ESPA2 and HYDRA RO membranes

177 increased with increasing molecular weight. It is noteworthy that 1,4-dioxane rejection (i.e.
 178 >98%) was markedly higher than that of NDMA (**Fig. 1a**). Indeed, 1,4-dioxane rejection by
 179 the HYDRA and ESPA2 RO membranes (98 and 99%, respectively) was higher than NMEA
 180 rejection (which is also better rejected by RO than NDMA) (**Fig. 1a**) despite their identical
 181 molecular weight (88.1 Da) (**Table 1**). Our results are consistent with a previous study by
 182 Schoonenberg Kegel et al.³³ who also reported higher rejection of 1,4-dioxane (96%) than
 183 that of NDMA (74%) by an RO membrane.

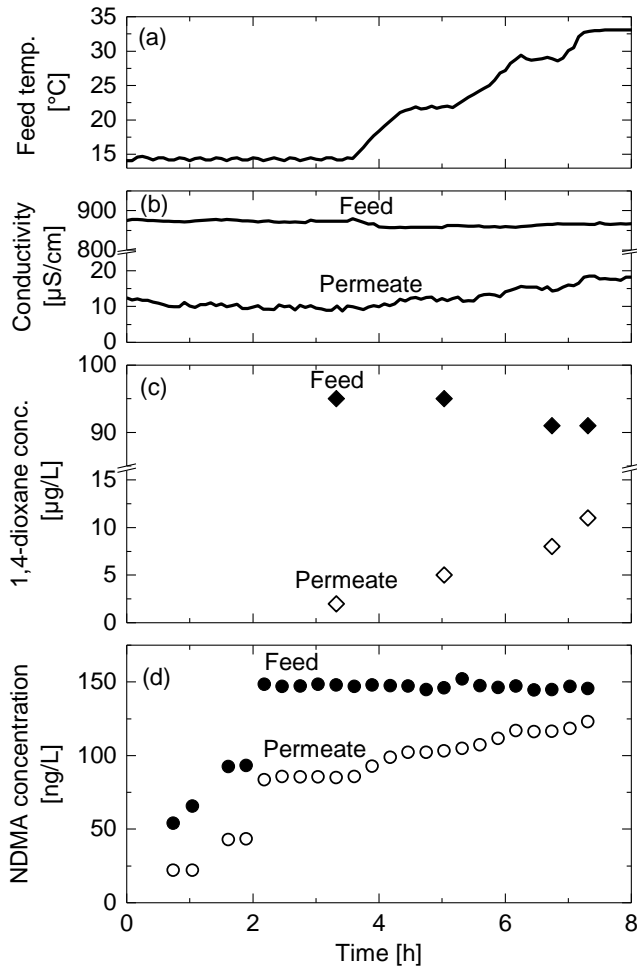


184
 185 **Fig. 1** – Rejection of 1,4-dioxane and four *N*-nitrosamines by RO membranes as a function of
 186 their molecular weight at the laboratory scale (permeate flux = 20 L/m²h, feed temperature =
 187 20.0 ± 0.1 °C). Values reported here are the average and ranges of duplicate analytical results.

188 3.2 Online monitoring of NDMA for 1,4-dioxane removal

189 The potential of online monitoring of NDMA as a surrogate indicator for 1,4-dioxane
 190 rejection by RO was evaluated at the pilot scale by identifying the correlation between their
 191 rejection at various feedwater temperatures. In response to the changes in feedwater
 192 temperature between 15 to 33 °C, in the RO permeate, conductivity increased from 10 to 18
 193 μS/cm, NDMA concentration increased from 85 to 123 ng/L, and 1,4-dioxane concentration
 194 increased from 2 to 11 μg/L (**Fig. 2**). The increase in solute permeation due to increasing

195 temperature led to a decrease in the rejection of conductivity, NDMA and 1,4-dioxane from
196 98.8% to 97.9%, from 29% to 16% and from 95% to 88%, respectively.

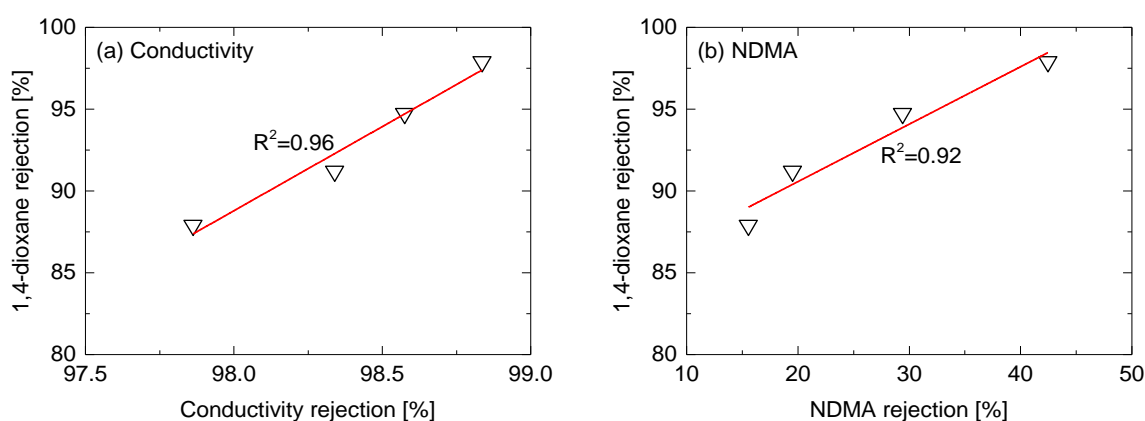


197

198 **Fig. 2** – The effects of changes in (a) feed temperature on (b) conductivity, (c) 1,4-dioxane
199 and (d) NDMA concentrations during the system operation using the UF-treated wastewater
200 by ESPA2 RO membrane at the pilot scale (permeate flux = 20 L/m²h).

201 Data from **Fig. 2** were also used to evaluate the correlation between the rejections of 1,4-
202 dioxane and NDMA as well as conductivity as potential surrogate indicators. Pilot-scale data
203 show a strong correlation ($R^2 = 0.96$) between conductivity and 1,4-dioxane rejection (**Fig.**
204 **3a**). Nevertheless, conductivity rejection only varied in a very narrow range (97.9–98.8%),
205 which was much narrower than the range of changes in 1,4-dioxane rejection (88–98%). A
206 high correlation ($R^2 = 0.92$) was also obtained between NDMA rejection and 1,4-dioxane

207 rejection (**Fig. 3b**). The variation in NDMA rejection was over a broad range (16–43%) when
208 1,4-dioxane rejection varied from 88% to 98%. Results in **Fig. 3** suggest that, compared to
209 conductivity, NDMA is a more sensitive surrogate indicator, one that can adequately indicate
210 changes in separation performance due to variation in operating conditions. By contrast,
211 conductivity rejection is not significantly affected by operating conditions. The successful
212 pilot-scale demonstration confirms potential for using online monitoring of NDMA rejection
213 to continuously ensure 1,4-dioxane rejection by RO for potable water reuse. However, further
214 validations focusing on the effect of membrane variety (e.g. high rejection RO membranes)
215 and long-term changes (e.g. membrane fouling, chemical cleaning and membrane aging) are
216 still necessary prior to the implementation in the full scale.



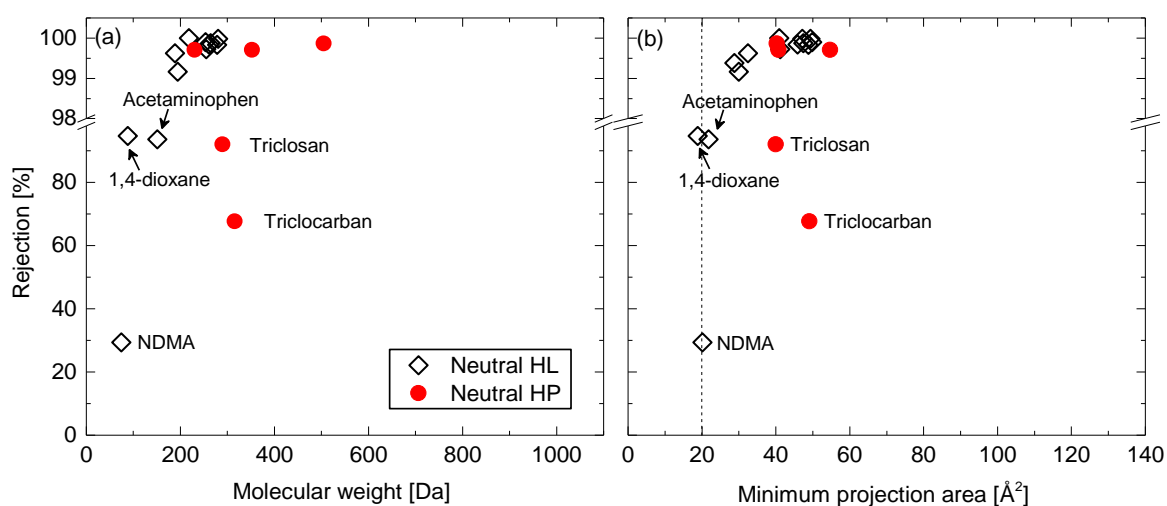
217
218 **Fig. 3** – Correlation between 1,4-dioxane rejection and (a) conductivity rejection and (b)
219 NDMA rejection by ESPA2 RO membrane at pilot-scale operation.

220 **3.3 Online monitoring of NDMA for other 46 TORCs**

221 In addition to other *N*-nitrosamines and 1,4-dioxane, the potential use of online monitoring of
222 NDMA as a surrogate indicator for TORCs was evaluated by comparing the rejection of
223 NDMA and that of 46 TORCs at pilot-scale operation (**Fig. S5**). Similar to the results reported
224 in **Fig. 2**, the rejection of neutral TORCs at 20 °C increased with increasing molecular weight
225 (**Fig. 4a**), indicating that their rejection was mainly governed by a size exclusion mechanism.

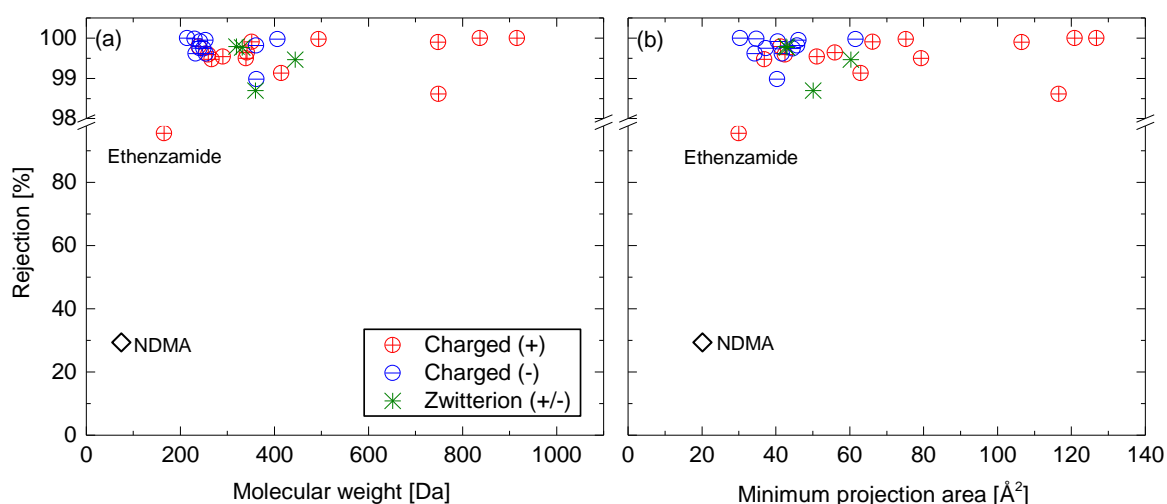
226 A similar trend in TOrC rejection was observed at an elevated feed temperature of 30 °C (**Fig.**
227 **S6**). A plot of the “minimum projection area”, which is the area of the compound projected
228 with the minimum plane of its circular disk (**Fig. S7**), revealed a better correlation in
229 rejection for hydrophilic TOrCs (**Fig. 4b**). It is clear that a minimum projection area of
230 approximately 20 Å² is the critical boundary for determining the permeation of TOrCs
231 through the ESPA2 RO membrane.

232 Among all TOrCs investigated here, NDMA has the lowest rejection by RO; thus, NDMA is
233 a conservative surrogate indicator. All neutral TOrCs were rejected at greater than 98% with
234 only a few exceptions. These exceptions included one small hydrophilic TOrC
235 (acetaminophen, 94%) and two hydrophobic TOrCs (triclosan, 92%; and triclocarban, 68%).
236 Acetaminophen was the smallest pharmaceutical selected in the study; thus, it is reasonable to
237 attribute the low rejection to a molecular size interaction. The low rejection of triclosan and
238 triclocarban could be due to their adsorption to the polymeric RO membrane surface.
239 Triclosan and triclocarban are relatively large in molecular size (MW = 290 and 316 Da,
240 respectively) but are also very hydrophobic (Log *D* = 4.93 and 4.95, respectively) compared
241 to all other TOrCs selected here. Hydrophobic interaction between these compounds and the
242 membrane polymeric matrix can lower their rejection.^{34, 35} Due to adsorption, these chemicals
243 can accumulate at the membrane surface, and subsequently result in more diffusion through
244 the membrane active skin layer. The low rejection of hydrophobic TrOCs has been reported
245 with polyamide RO membranes.³⁶⁻³⁹ Thus, it is important to include these two TOrCs when
246 validating a surrogate indicator for TOrC rejection.



247
 248 **Fig. 4** – Rejection of NDMA, 1,4-dioxane and 17 neutral TOxCs by ESPA2 RO membrane as
 249 a function of their (a) molecular weight and (b) minimum projection area at the pilot scale
 250 treatment of UF-treated wastewater (permeate flux = 20 L/m²h, feed temperature = 20–22 °C).

251 It has been well demonstrated in the literature that the rejection of ionised compounds are
 252 well rejected by RO membranes.^{28, 40} As expected, the rejection of most of the charged
 253 TOxCs by the ESPA2 RO membrane was high (>98 and >97%) at 20 and 30°C, respectively
 254 (**Fig. 5 and Fig. S8**). Nevertheless, the rejection of one positively charged compound
 255 (ethenzamide, 96% at 20 °C) appeared to be lower than the other charged TOxCs presumably
 256 due to its small size (MW = 165 Da and minimum projection area = 30 Å) and positive
 257 charge. In fact, the rejection of positively charged TOxCs was generally lower than that of
 258 negatively charged TOxCs. Despite of the low rejection of some TOxCs, the low rejection can
 259 generally be explained by mechanisms related to size, charge or hydrophobic interactions.
 260 More importantly, the results here confirmed that NDMA is a conservative surrogate
 261 indicator for monitoring the rejection of all TOxCs selected in this study.



262

263 **Fig. 5** – Rejection of NDMA and 29 charged TOxCs by ESPA2 RO membrane as a function
 264 of their (a) molecular weight and (b) minimum projection area at the pilot scale treatment of
 265 UF-treated wastewater (permeate flux = 20 L/m²h, feed temperature = 20–22 °C).

266 **3.4 Implication to full-scale operation**

267 NDMA meets all three key attributes for a good surrogate indicator for monitoring TOxC
 268 rejection by RO membranes. NDMA is ubiquitous in reclaimed water used as the feed
 269 solution to RO at well above the instrument detection limit (1–2 ng/L).^{14, 41} Recent analytical
 270 development has resulted in a reliable and affordable technique for online NDMA monitoring
 271 at concentrations relevant to their occurrence in reclaimed water. This can allow for
 272 monitoring NDMA online to continuously ensure the removal of 1,4-dioxane, *N*-nitrosamines,
 273 and other TOxCs by RO during potable water reuse. However, this study used high NDMA
 274 concentrations (about 150 ng/L) in the RO feedwater; thus, further validation using reclaimed
 275 wastewater (with NDMA concentration in the typical range of 20–30 ng/L) at an advanced
 276 water treatment plant will be the scope of our future study.

277 **4 CONCLUSION**

278 Results from this study demonstrate the potential of using online monitoring of NDMA to
 279 ensure the removal of other TOxCs including 1,4-dioxane by RO in potable reuse applications.

280 A strong correlation between NDMA and 1,4-dioxane rejections was validated. In addition,
281 NDMA rejection was lower than all TOxCs investigated in this study. In other words, a
282 conservative result can be expected for NDMA as a surrogate indicator. Using NDMA as a
283 surrogate indicator for monitoring the rejection of other TOxCs can allow water utilities to
284 provide a higher removal credit for difficult-to-analyse compounds such as 1,4-dioxane. This
285 study demonstrated that NDMA rejection by the HYDRA RO membrane at 81%, which
286 could also provide the minimum rejection credit of 81% for 1,4-dioxane. This result is
287 significant as the current removal credit by RO for 1,4-dioxane is zero since 1,4-dioxane does
288 not occur continuously in the RO feed and it cannot be artificially introduced to the feed for
289 validation.

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