1	Sequential membrane bioreactor followed by membrane microalgal reactor for nutrient
2	removal and algal biomass production
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Abstract

- 30 A hybrid process combining a single compartment aerobic membrane bioreactor (MBR) and a
- 31 membrane microalgal reactor (MMR) was evaluated for nutrient removal and microalgal
- 32 biomass production. When operated without biomass extraction, the microalgal biomass in
- 33 the MMR reached 920 mg L⁻¹ on day 18 then collapsed, rendering nutrient removal
- ineffective. Stable operation of the MMR was achieved by regular biomass extraction (i.e.
- 35 1/30 of the microalgal biomass in the reactor daily). Biomass production at steady state was
- 36 approximately 26 g m⁻³d⁻¹. NO₃⁻ and PO₄³- uptakes by microalgae were 4.0 ± 1.1 and 1.5 ± 0.9
- 37 g m⁻³d⁻¹, respectively. A facile flocculation and separation technique capable of recovering
- 38 98% microalgal biomass was demonstrated. Although the hybrid process can significantly
- 39 enhance nutrient removal and produce biomass, further research is needed to intensify the
- 40 microalgal growth rate. At the current microalgal growth rate, a large MMR volume (37 times
- 41 the MBR) is necessary for synchronous operation.
- 42 **Keywords**: Algae harvesting; Biomass recovery; Nutrient removal; Microalgae; Membrane
- 43 bioreactor.

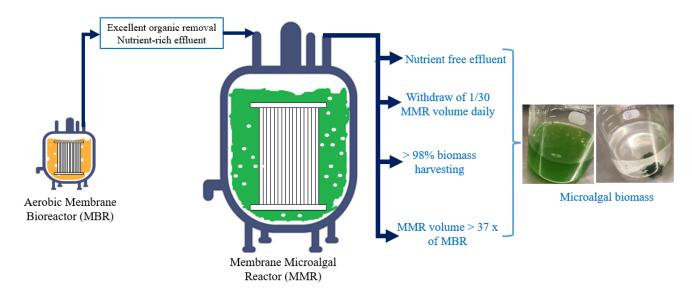
Water Impact Statement

The application of microalgae to simultaneously remove nutrients and produce valuable biomass from wastewater is a stepping stone to water sustainability. This study presents a method combining an aerobic membrane bioreactor and a membrane microalgal reactor to provide excellent nutrient removal and generate biomass. The results suggest that a synchronous operation can be achieved with high volume of the membrane microalgal reactor.

- Chlorella vulgaris was used to remove nutrients from MBR effluent & produce
- 54 biomass

- Without regular biomass extraction, the microalgae crashed after reaching maturity
- Daily extraction of 1/30 of the reactor biomass resulted in stable operation
- A simple polymer flocculation technique for microalgae harvesting was demonstrated
- A large microalgal reactor volume is required for synchronous operation

60 Graphical abstract



1. Introduction

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Membrane bioreactor (MBR) is a hybrid between biological treatment and membrane separation (1, 2). In the biological reactor, microorganisms utilise dissolved organic carbon and oxygen to reproduce. The membrane then separate and retain microorganism biomass in the reactor to provide clean effluent free of suspended solids and bacteria. A simple MBR with a single aerobic stage can effectively remove dissolved organic carbon (90-95%) from wastewater (3, 4), but not nitrogen and phosphorus. To meet nutrient discharge standards, complex biological processes with multiple redox stages are necessary. For example, biological nitrogen removal involves both aerobic (for nitrification) and anoxic (for denitrification) stage to convert ammonia to nitrate then nitrogen gas. Yet, biological nitrogen can only achieve 75% nitrogen removal at optimum conditions (3, 5). Moderate biological phosphorus removal (ca. 60-70%) is also possible under alternating aerobic and anaerobic conditions to enrich a specific microbial group called polyphosphate-accumulating organisms (5, 6). Biological phosphorus removal is a complex process that is energy intensive and difficult to optimise. Indeed, many large scale MBR plants have been built and commissioned over the past few years, the high cost of nutrient removal remains a major limitation (7-9). Additional processes, e.g. physical or chemical treatment, are often used to manage nutrients, resulting in an increase in the cost of wastewater treatment (4). Nutrients (i.e. nitrogen and phosphorus) are essential for microalgae growth. Previous studies have shown that microalgae can effectively assimilate a variety of nitrogen (e.g. ammonia, nitrate, urea and peptone) (10-12) and phosphorous-bearing compounds (13-15). Microalgae have also been successfully cultivated in non-sterile environments such as wastewater (13, 14, 16, 17) with batch studies showing effective nitrogen and phosphorus removal (18, 19). Microalgal biomass is also a renewable feedstock for the production of animal feed, biofuel, and a range of biochemicals (20-23). Therefore, combining MBR with

microalgae cultivation is potentially an environmentally sustainable solution to (i) obtain high effluent quality without use of complex processes or chemicals, (ii) enable beneficial reuse of residual nutrients from the effluent, and (iii) produce valuable microalgal biomass (24-26). However, to date, there have been only a few studies examining the integration of these two processes. Key technical considerations including (a) microalgal biomass production rate and nutrient removal efficiency, (b) separation of microalgae from the final effluent and biomass harvesting, and (c) synchronization of MBR and microalgae process have been recommended in future studies to enhance the readiness of MBR coupled MMR process (24, 25).

This study aims to assess the performance of a combined MBR and membrane microalgae reactor (MMR), focusing on answering initial questions about nutrient removal efficiency, microalgae harvesting, and reactor synchronization. The microalgal biomass growth rate under MBR effluent as well as the microalgal flocculation efficiency using cationic polyacrylamide polymers will be determined. The results of the study will provide important insights on the feasibility of incorporating microalgae to MBR technology and wastewater treatment process.

2. Materials and methods

2.1 Microalgae strains and growth conditions

The freshwater green algae *Chlorella vulgaris* (CS-41) was obtained from the Australian National Algae Culture Collection, CSIRO Microalgae Research (Hobart, TAS, and Australia). The culture was maintained in the Climate Change Cluster (C3) culture collection at University Technology Sydney in freshwater MLA media (Algaboost; Wallaroo, SA, Australia). Seed cultures were grown to early stationary phase in 1-L Schott's bottles, bubbled with air at ~20 °C and ~100 μmol photons m⁻² s⁻¹ light in a 16:8 hour light:dark cycle. *C. vulgaris* was selected due to its high photosynthetic efficiency and high productivity (20).

2.2 Membrane bioreactor

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115 A laboratory scale MBR system was employed in this study. The system consisted of an 116 acrylic reactor with an active volume of 3 L, a pressure sensor, air supply compressor, and 117 influent and effluent pumps. A hollow fiber membrane module was made in the laboratory of 118 Centre of Technology for Water and Wastewater, University of Technology Sydney, 119 Australia. The module comprised of 40 PVDF fibers (supplied by Evoqua Water 120 Technologies, Australia) of 30 cm in length and 0.04 µm in pore size. The effective surface area of the membrane module was approximately 0.04 m². The module was plotted using 121 122 epoxy resin (Selleys Araldite Ultra Clear). The membrane module was submerged in the 123 reactor and operated on 9 min suction and 1 min rest cycle mode with an average flux of 6.3 L m⁻² h⁻¹. The reactor was aerated at air flow rate of 100 L min⁻¹ via two diffusors located at the 124 125 bottom of the reactor. This resulted in a dissolved oxygen concentration of 3 to 6 mg L⁻¹. 126 Transmembrane pressure was continuously monitored using a high resolution pressure sensor 127 $(\pm 0.1 \text{ kPa})$ (Cole-Parmer Pressure meter) to confirm that no significant membrane fouling has 128 occurred during the experimental period. Transmembrane pressure was 35.2 kPa at the end of 129 the experimental period, thus no membrane cleaning or backwashing was performed. 130 Activated sludge taken from an aeration tank of a municipal wastewater treatment plant 131 (NSW, Australia) was used to seed the MBR. The hydraulic retention time was set at 24 h. 132 Apart from samples for mixed liquor suspended solid analysis, no sludge was withdrawn from 133 the MBR at any stage of this study (i.e. 150 days), and thus sludge retention time was closely 134 to 150 days. The mixed liquor suspended solid oscillated in the range of 2.9 to 6.3 mg L⁻¹ $(5.06 \pm 1.02, n = 45)$. The MBR was kept at laboratory room temperature (i.e. 22-23 °C). The 135 136 synthetic feed contained per liter: glucose (1.83 g), NH₄Cl (30 mg), KH₂PO₄ (340 mg), 137 K_2HPO_4 (600 mg), MgSO₄ (270 mg), FeSO₄ (10 mg), and 10 mL of 100 × trace element 138 solution (ZnSO₄·7H₂O 0.35 mg, MnSO₄·H₂O 0.21 mg, H₃BO₄ 2.1 mg, CoCl₂·2H₂O 1.4 mg, 139 CuCl₂·2H₂O 0.07 mg, NiSO₄·6H₂O 0.1 mg, Na₂MoO₄·2H₂O 0.21 mg) as described previously

140 (1). The synthetic feed had a ratio of COD, total nitrogen and total phosphorous 141 (COD:TN:TP) of 80:5:1 represent composition of municipal wastewater. MBR effluent was 142 collected daily into 5 L container and pumped to the membrane microalgae reactor at 143 designed flow rate of 1.5 mL/min (Section 2.3). 144 2.3 Membrane microalgae reactor 145 A laboratory scale MMR system was used. The system consisted of a glass-cylindrical tank 146 with an active volume of 1.5 L, air supply compressor, and influent and effluent pumps. 147 Another membrane module (same as described in section 2.2) was submerged in the 148 photobioreactor. The membrane module was operated at an average flux of 3.15 L m⁻² h⁻¹. The reactor was aerated at air flow rate of 100 L min⁻¹ via a diffusor located at the bottom of the 149 150 reactor. 151 The MMR was started by diluting the algae culture (section 2.1) at a ratio of 1:50 (v/v) 152 with MBR permeate to a total of 1.5 L. The MMR was kept at room temperature (i.e. 22-23 153 °C) and illuminated on the side at ~125 µmol photons/m² s light intensity in a 16:8 hour 154 light:dark cycle. The MBR permeate (1.5 L) was continuously supplied to the MMR at a flow 155 rate of 1.5 mL/min, resulting in a hydraulic retention time of 24 h. 50 mL of biomass solution 156 (i.e. 1:30 of the biomass in the reactor) was removed of the MMR every day at midday during 157 operation and referred to as "biomass extraction" in the text, equivalent to cell retention time 158 of 30 days. 159 160 2.4 Analytical methods 161 2.4.1 Organic carbon and nutrient measurement 162 Total organic carbon (TOC) of the MBR feed and permeate and the MMR permeate was

measured by using a total organic carbon analyser (Milti N/C 3100, AnalytikJena, Germany).

The instrument was calibrated using potassium hydrogen phthalate at a range concentration of

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1 to 100 mg L^{-1} .

Nitrite (NO₂⁻), nitrate (NO₃⁻) and phosphorus (PO₄³-) in the MBR and MMR permeate were measured by using ion chromatography (Thermofisher, Australia). The system was equipped with a Dionex AS-AP Auto sampler, a Dionex AS19 IC column (7.5 μm pore size, 4 mm diameter and 250 mm length). The sample injection volume was 10 µL. The sample was delivered in an isocratic mode with the hydroxide gradient (Time [min]: concentration [mM]) (0-10:10;10-25:45;25-27:45;27-30:10;31 stop run).2.4.2 Microalgal growth The optical density and dry weight of the microalgal culture were determined daily by a UV spectrophotometer (UV 6000 Shimadzu; Ermington, NSW, Australia) at a wavelength of 680 nm and gravimetric analysis, respectively, to assess microalgal growth. For optical density analysis, 2 mL of homogenous microalgae cells suspension was transferred into a cuvette to measure optical density. For gravimetric analysis, 50 mL of microalgal cells suspension was filtered through a 1.1 µm pre-weighed glass fiber filter. The resulting fiber with microalgae deposition was dried at 60 °C to a constant mass over 4 h. Linear regression coefficient (R²) of 0.96 was obtained between optical density and dry weight biomass. 2.4.3 Microalgal biomass harvesting Microalgal biomass was harvested by flocculation with two high charge (>80% charge) and high molecular weight (>15 MegaDalton) cationic polyacrylamide polymers. These polymers are BASF Zetag 3815 (SNF Pty Ltd; Corio, VIC, Australia) and Folpam FO 3808 (SZF Shanghai, China). A stock solution of the flocculant (0.4% w/v) was prepared in Milli-Q water with continuous mixing at 100 rpm for 1 h and stored at room temperature and used within 1 day of preparation. Microalgal suspension and flocculant solution were gently mixed for one minute and then allowed to settle for another minute. An aliquot (10 mL) of the culture in the bottle was

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190 pipetted from a height of one- and two-thirds from the bottom for evaluating the flocculation 191 performance.

The flocculation efficiency was calculated based on the change in the optical density at wavelength of 680 nm before and after each flocculant addition, as shown in the following equation.

Flocculation efficiency (%) =
$$\left(\frac{OD_{i-OD_f}}{OD_i}\right) \times 100$$

Where ODi and ODf is the optical density of the culture before and after flocculant 196 197 addition. Each polymer dose was repeated three times.

2.3.4 Membrane microalgae reactor calculation

MMR system should be synchronized to remove residual nutrient in the MBR effluent. However, the update rate of nutrient by microalgae can be slow, requiring a larger reactor volume. This reactor volume was calculated based on the nutrient concentration of MBR

effluent and the nutrient uptake rate by the microalgae during one day of operation.

MMR volume (L) = $(C_{01} - C_0)/U$

Where, C_0 is nutrient concentration in the MBR effluent (mg/L); C_1 in nutrient concentration in the MMR effluent (i.e. with 100% removal) and U is nutrient uptake by microalgae per 1 L volume.

3. Results and discussion

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3.1 Bulk organic removal by MBR

The aerobic MBR system consistently removed over 99% of organic carbon, resulting in a final total organic carbon concentration in the MBR effluent of ca $0.5-6.5~mg~L^{-1}$ (Fig 1). This result is likely due to the presence of high biomass level (i.e. mixed liquor suspended solid of 5.06 ± 1.02 g L⁻¹, n = 45) and aerobic conditions (i.e. dissolved oxygen of 3 -7 mg L⁻¹ 1) in the reactor. Under aerobic condition, activated sludge microorganisms (i.e. heterotrophs) can breakdown organic carbon for their growth and maintenance. These microorganisms

oxidize a wide range of organic compounds and are essential in the removal of carbonaceous materials (3). Efficient removal of organic carbon by the aerobic MBR limits the carbon source available for bacterial growth in the MMR. Keeping the bacterial level low in the MMR facilitates the growth of microalgae by reducing competition for nutrients and/or preventing bacteria predation on algae biomass. As such, initial removal of organic carbon and bacteria is often required for microalgae cultivation using wastewater (27). A low organic carbon content also promotes microalgae to uptake CO₂, providing additional benefit to the MMR. The aerobic MBR in this study offers a solution for both organic carbon and bacteria removal. Effluent from the aerobic MBR system could be directly used for microalgal cultivation without any supplements (Fig 1). During aerobic respiration, microbes in the MBR reactor produce up to 182 mg L⁻¹ of nitrate (NO₃⁻) and 66.3 mg L⁻¹ of phosphorus (PO₄³-). The concentration of ammonia and nitrite were negligible, suggesting a full nitrification in the aerobic MBR. Nitrate and phosphorus concentrations fluctuated over the operation period (Fig 1). This variation represents a realistic situation in a full-scale system, resulting in the N/P ratio between 6.3 and 14.4, with the mean value of 10.3. Wastewater N/P ratio is an

important parameter for microalgal growth. It has been suggested that the optimal N/P ratio

for microalgae cultivation is between 7.5 and 9.6 as it represents the N/P ratio in microalgal

biomass (25, 28). The N/P ratio of the effluent in this study was close to that requirement for

C. vulgaris (16, 25) and was in the optimal range for a number of microalgal species (13).

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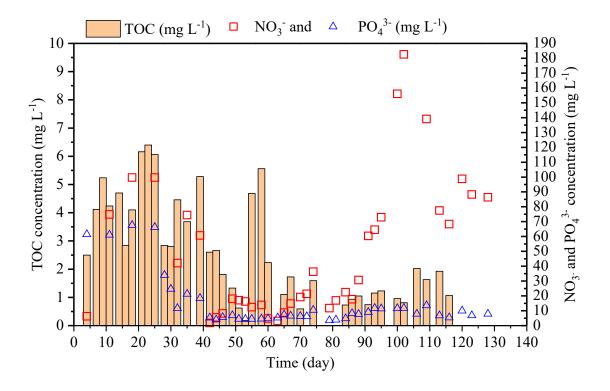


Figure 1. TOC and nutrient concentrations in MBR effluent. The MMR was coupled with the MBR (i.e. MMR operated in batch mode ("without biomass extraction") from day 40 to 75 and continuous mode ("with biomass extraction") from 80 to 120 day.

3.2 MMR without biomass extraction

The growth of microalgae in the MMR was monitored overtime (Fig 2a). The initial lagphase lasted 8 days. This long lag-phase might correspond to the adaptation of the microalgae to the new culture medium (from MLA media to MBR effluent). After this phase, microalgae grew rapidly and reached stationary phase after 18 days of operation at a biomass of 920 mg L⁻¹. The obtained biomass concentration was similar to the reported biomass from batch photobioreactor studies and continuous photobioreactor using microalgal culture medium (14). This result confirms the feasibility of using MBR effluent for microalgal cultivation. However, prolong operation periods resulted in the collapse of the microalgae culture. At day 20, the biomass in the MMR dropped to 800 mg L⁻¹ and continued declining to 250 mg L⁻¹ at

day 27 (Fig 2a). Ecological collapse of microalgae culture in MMR configuration has been neglected in the literature. This is because most photobioreactor studies were only conducted over a short period (25, 28). To address this issue, continuous operation of the MMR (noted as "MMR with biomass extraction" in this study) was investigated.

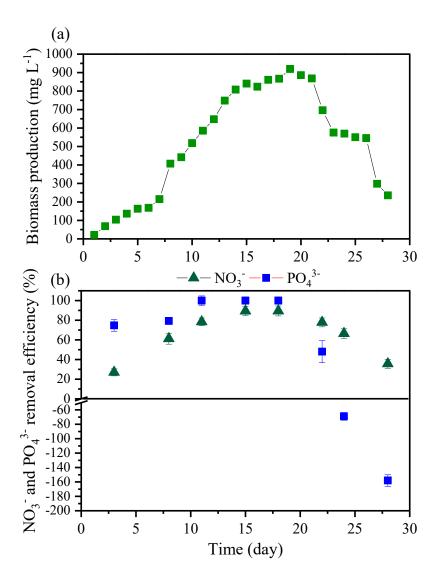


Figure 2. Biomass production (dry weight) (a) and nutrient removal efficiency (b) by the MMR without biomass extraction. Values and error bars are mean and standard deviation of duplicate measurements.

 NO_3^- and PO_4^{3-} efficiency values of 75% and 99%, respectively, were achieved at day 11 and retrained stable till day 20 (Fig 2b). This achievement concurred with the microalgae growth phase in the reactor. The removal efficiencies correspond to uptake rates of 15.9 ± 1.6

mg L⁻¹ for NO₃⁻ and 4.3 ± 0.9 mg L⁻¹ for PO₄³⁻ (n=5), respectively. The uptake of nutrient through microalgal assimilation into biomass which is retained by the membrane is a major nutrient removal mechanism by the MMR. It is noted that the MF membrane in this study does not retain soluble NO₃⁻ and PO₄³⁻ ions in the solution. Previous studies have also suggested that the microalgal assimilation is important for nutrient removal (14). Thus, maximizing microalgal growth is the solution to enhance nutrient removal in MMR. In batch mode, the algal biomass has to be harvested in late exponential, beginning of stationary phase to avoid the release of NO₃ and PO₄³ into the growth medium due to cell lysis. 3.3 MMR with biomass extraction 3.3.1 Biomass production and nutrient uptake

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Periodical extraction of biomass improved microalgal growth in the MMR (Fig 3a). The biomass in the MMR rapidly increased from 60 to 730 mg L⁻¹ within 15 days. A steep increase in biomass in the reactor is likely due to the higher production rate than that of biomass in the 50-mL microalgal culture daily at this stage. There was a short lag phase of 2 days, indicating the adaptation of C. vulgaris to the MBR effluent (i.e. without adaptation, the lag phase was 8 days). After this period, biomass production oscillated in the range of 730 – 900 mg L⁻¹. The biomass withdrew daily could improve the growth of the remaining algae by reducing light and carbon limitation as seen with high cell density culture (29). Overall, the average volumetric biomass productivity in the MMR was 25.8 ± 13.5 g m⁻³d⁻¹ generating 1.29 ± 0.69 mg of dried biomass (i.e. from 50 mL microalgal suspension) was harvested per day, using polymers with a 98% harvesting efficiency (Section 3.3.2). As noted in Section 3.2, nutrient removal in the MMR is governed by microalgal

assimilation. Accordingly, the consumption of NO₃ and PO₄³ was high in the first 15 days and then stabilized with an uptake rate of 4.0 ± 1.1 and 1.5 ± 0.9 g m⁻³d⁻¹ (n=8) for NO₃⁻ and PO₄³-, respectively. When assimilated by the cells, phosphorus is used in energy transfer and formation of cell membranes and nucleic acid metabolism (10). This process was found to be slow, affecting the nutrient uptake and removal in the MMR. Although previous studies reported the variable removal efficiency, the differences in microalgal species, cultivation time, batch and continuous operations as well as the initial nutrient concentration make the direct comparison with literature data impossible (25, 27, 28). For example, Kothari et al. (30) achieved 87% removal of phosphorus by *C. pyrenoidosa* from dairy industrial wastewater after 10 days of batch culture. This removal was achieved in association with the increase in biomass production and cultivation time. The results from this study suggested that nutrient uptake rate was not proportional to the increase of the nutrient's supply. Therefore, the reactor volume of the MMR should be larger to meet the requirement of nutrient removal.

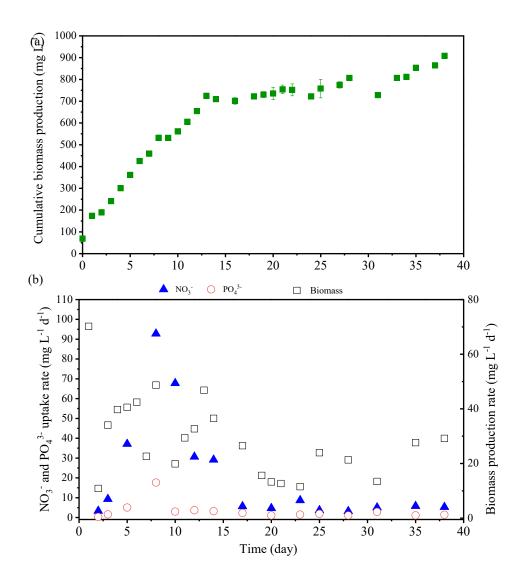


Figure 3. Cumulative biomass production in dry weight (a), nutrient removal efficiency and biomass production rate (b) by the MMR with biomass extraction. Values and error bars are mean and standard deviation of duplicate measurements.

3.3.2 Biomass harvesting

The microalgal biomass was effectively harvested from the reactor by flocculant cationic polyacrylamide (Fig 4). With a flocculant dose of 24 mg g⁻¹ dry weight, the optical density OD₆₈₀ decreased by 98%. Previous studies have established 90% reduction in optical density as the bench mark for effective flocculation for microalgae harvesting (31, 32). Moreover, the flocculant dose was relatively small in this study in comparison to the previous reports (33-35). This is likely because of the high cationic charge density (> 80%) of the polymer that supports the charge neutralization of the negatively charged microalgal cells. The efficiency of microalgal harvesting in this study allows for 98% of the biomass collection as well as the safely discharge of effluent (i.e. prevention of introduction of microalgal species to aquatic environment).

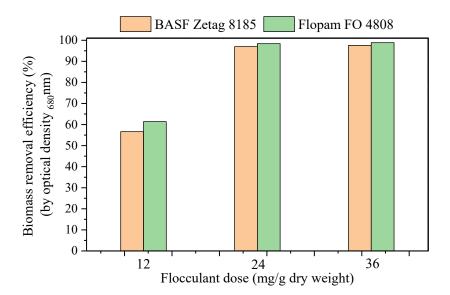


Figure 4. The effect of BASF Zetag 8185 and Flopam FO 4808 flocculant doses on flocculation efficiency indicating by the optical density removal at $\lambda = 680$ nm (*C. vulgaris*).

3.3.3 Synchronization of MMR to MBR treatment

The limitation of nutrient uptake (i.e. slow and low level) by microalgae and the requirement of high effluent quality indicate that a large reactor volume of the MMR is required given the growth conditions tested (Fig 5). This required that the reactor volume was calculated by a ratio of nitrate and phosphorus concentrations in MBR permeate and their uptake rate in the MMR (i.e. to achieve 100% removal). The volume of the MMR should be at least 37 times that of the MBR (Fig 5) with an operation of 1 day hydraulic retention time. Large microalgae reactor volume has been suggested in the literature (25, 36) to facilitate light penetration, homogenous cellular distribution, and mass transfer, and others. However, having a large MMR is counterproductive to the compact design of MBRs and wastewater treatment facilities situated in urban and other space-deficient locations. In other words, having a large footprint could hinder the translation of a coupled MBR-MMR technology to industrial-scale level. Therefore, further investigation is recommended to increase the rate of microalgal growth through optimizing key operating parameters reactor shape, irradiation, and retention time to facilitate the implementation of MMR in wastewater treatment processes.

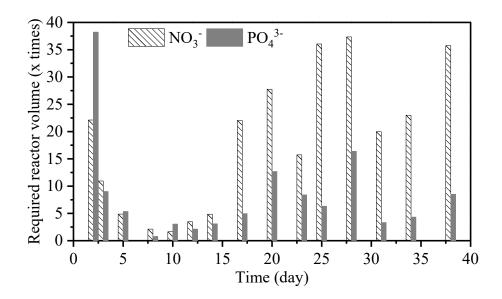


Figure 5. Required reactor volume of the MMR to compensate MBR permeate volume at 100% removal of nitrate and phosphorus.

4. Conclusions

This study demonstrated excellent NO_3^- and PO_4^{3-} uptake rate of 4.0 ± 1.1 and 1.5 ± 0.9 g m⁻³ d⁻¹, respectively, by a membrane microalgal reactor (MMR) to further remove nutrients from a conventional MBR treating synthetic municipal wastewater. Stable operation of the MMR was achieved by extracting the produced biomass (1:30 of microalgal biomass in the reactor, cell retention time of 30 days) on a daily basis. A facile flocculation and separation technique for microalgal biomass harvesting was also demonstrated to achieve 98% efficiency. Further research to optimize microalgal production is needed to increase the microalgal growth rate to reduce the MMR reactor volume for scaling-up and practical application of MMR in wastewater treatment.

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