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1       **A critical review on Life Cycle Assessment and plant-wide models towards emission**  
2                   **control strategies for greenhouse gas from wastewater treatment plants**

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28 **Abstract**

29 For decades, there has been a strong interest in mitigating greenhouse gas (GHG) emissions  
30 from wastewater treatment plants (WWTPs). Numerous models were developed to measure  
31 the emissions and propose the quantification. Existing studies looked at the relationship  
32 between GHG emissions and operational cost (OCI), which is one of the most important  
33 indicators for decision-makers. Other parameters that can influence the control strategies  
34 include the effluent quality (EQI) and total environmental impacts. Plant-wide models are  
35 reliable methods to examine the OCI, EQI and GHG emissions while Life cycle assessment  
36 (LCA) works to assess the potential environmental impacts. A combined LCA and plant-wide  
37 model proved to be a valuable tool evaluating and comparing strategies for the best  
38 performance of WWTPs. For this study involving a WWTP, the benchmark model is used  
39 while LCA is the decision tool to find the most suitable treatment strategy. LCA adds extra  
40 criteria that complement the existing criteria provided by such models. Complementing the  
41 cost/performance criteria is proposed for plant-wide models, including environmental  
42 evaluation, based on LCA, which provides an overall better assessment of WWTPs. It can  
43 capture both the dynamic effects and potential environmental impacts. This study provides an  
44 overview of the integration between plant-wide models and LCA.

45 *Keywords: Life cycle assessment, greenhouse gas, emission control, wastewater treatment*  
46 *plant, plant-wide model*

## 47 1. Introduction

48 Wastewater treatment plants are important systems in the water treatment sector because they  
49 ensure the quality of the aquatic environment. However, under various treatment processes,  
50 given their usage of chemicals and energy, greenhouse gas are produced and emitted from  
51 wastewater treatment plants. The quantity of these emissions is increasing and been reported  
52 in the Global Atlas of the three major types of greenhouse gas emissions for the period 1970-  
53 2012 (Janssens-Maenhout et al., 2017). Therefore, wastewater treatment plants do contribute  
54 to global warming. GHG emissions become the key factor when evaluating the overall  
55 performance of a WWTP. The inclusion of GHG emissions is an additional criterion when  
56 evaluating control strategies in a WWTP, offering a better idea about their overall sustainability  
57 (Flores-Alsina et al., 2014). In recent years, various methods of quantification and  
58 measurement have been proposed in order to increase the available data and literature on GHG  
59 emissions. It is also pointed out that our incomplete knowledge of GHG production influences  
60 the output results. The direct measuring methods have certain uncertainties and limitations due  
61 to the variability of the influent, complexity of treatment process, operational time and different  
62 standard evaluation criteria.

63 There is a need for developing new tools to estimate and evaluate GHG emissions from  
64 different processes that prevent or mitigate their generation in WWTPs (Flores-Alsina et al.,  
65 2011). Mathematical models of GHGs are useful tools to assess the quantity of emissions and  
66 examine different mitigation approaches. Emissions under various operating conditions and  
67 from different units could be estimated with great accuracy by using these models. Control  
68 strategies could be developed for these models to include GHG emissions during design,  
69 operation and optimisation of WWTPs (Mannina et al., 2016). As the results of using different  
70 models in different plant configurations and a variety of influent wastewater characteristics, all  
71 treatment systems and other related activities should be evaluated. Flores- Alsina et al. (2011)

72 found influent, effluent and operational variables at each simulation step; hence, the control  
73 strategies might influence the conditions of GHG generation and emissions. Therefore,  
74 multiple evaluation criteria, which include effluent quality, economic cost and GHG emissions,  
75 should be involved in the operational strategy. Plant-wide models were built for the design and  
76 testing of control strategies in WWTPs. Existing studies focus on either implementation of the  
77 control on these models or adapt the benchmark framework for real-life plants (Barbu et al.,  
78 2017).

79 Evaluating the control strategies for WWTP via models has several uncertainties regarding  
80 using different mathematical models, different plant configuration, a variety of influent  
81 characteristic, and numerous environmental indicators. Life Cycle Assessment (LCA) was  
82 suggested as something that can complete the performance assessment. Of the different  
83 methodologies available **in** estimating the environmental impacts of WWTPs, LCA as an  
84 environmental management tool can investigate a product or a service throughout its whole life  
85 cycle, from raw material to production, use and disposal (Nausad, 2018).

86 Use of LCA ensures that all environmental impacts are analysed within the LCA framework  
87 and this helps to avoid shifting problems from one place to another. In the wastewater treatment  
88 field, LCA was applied in the 1990s and is considered an effective tool to evaluate the  
89 environmental effects of WWTPs in both design and operation (Corominas et al., 2013).  
90 During the last two decades, LCA has answered several concerns within the wastewater  
91 treatment industry. Numerous research has been conducted and reviewed in recent years  
92 demonstrating different LCA application methods (Sabeen et al., 2018).

93 Several reviews on LCA studies dealing with WWTPs have been published. Corominas et al.  
94 (2013a) conducted a review of 45 articles. According to their paper, previous studies focused  
95 on identifying methods and how they communicated the results. All of the reviewed studies

96 defined their respective goals and scopes. One-third of them provided inventory data. Eighty-  
97 two per cent addressed the impact assessment, while thirty-eight per cent did not indicate the  
98 methodology. Only thirty-three per cent provided the assessment procedure and limitations of  
99 the approach and/or determining the parameters that influence the LCA outcome (Corominas,  
100 Foley et al., 2013). The purpose of this paper is to determine the need for guidelines for LCA  
101 studies when applied to WWTPs and the upcoming challenges in the water treatment field.

102 Friedrich et al. (2007) reviewed the use of LCA in the water treatment sector and its local  
103 applications. Their paper reflected the limitations of the LCA tool. Aspects of these limitations  
104 related to the tool and framework in general while the other problems emerged from the specific  
105 locations. The general shortcomings of LCA are listed as follows: the energy required, raw  
106 materials, toxicological impacts which are included without an analysis of the gap. The  
107 consumption of water and land, and habitat alterations are mostly not considered. Finally, the  
108 environmental impacts are underestimated due to insufficient data (Friedrich et al., 2007).

109 A review of 22 studies using LCA in wastewater treatment focused on the impact of toxicity,  
110 was carried out by Larsen et al. (2007). Their findings highlighted the importance of different  
111 stages in LCA. The “use stage” is the most important process due to energy consumption, the  
112 level of GHG emissions, effluent, and sludge production (Larsen et al., 2007). The  
113 environmental impacts, which include an energy-related category and chemical-related  
114 component, play an important role in an LCA study of wastewater treatment technology. The  
115 objective of this research was developing a methodology that could analyse impacts of micro-  
116 pollutants and pathogens in the life cycle impact assessment.

117 Zang et al. (2015) reviewed 53 LCA studies on biological WWTPs and indicated the source of  
118 each impact category that may influence the results. In their analysis, the development and  
119 application of the model are reviewed to improve accuracy. The authors showed the current

120 use of LCA in WWTPs. According to their study, LCA is normally employed to compare  
121 between wastewater treatment systems based on their environmental impacts. Another benefit  
122 of LCA is to evaluate the influence of one or more WWTPs to identify the limitations of the  
123 process. The third purpose for using LCA is to integrate WWTPs with the whole water use and  
124 treatment cycle, which consists of all processes from water supply to wastewater treatment.  
125 Finally, LCA can be applied when some impact categories need more focus or further  
126 development (Zang et al., 2015). This paper also indicated the influence of GHG on global  
127 warming and the surrounding technological systems of the WWTPs affecting the LCA results.  
128 For example, in the methane recovery process, when converting biogas into energy, the  
129 material for energy conversion would contribute a significant amount of GHG emissions.

130 Sabeen et al. (2018) reviewed numerous papers published from 1990 to 2016 that have used  
131 LCA to evaluate the domestic wastewater treatment processes. This article reviewed how LCA  
132 was applied to cover the objectives, boundaries, functional units (FUs) and life cycle impact  
133 assessment (LCIA). According to Sabeen et al., using LCA helps to improve some aspects of  
134 municipal wastewater treatment. However, choosing different FUs, system boundaries or  
135 LCIA methods affect the total results. Therefore, in future studies more attention should be  
136 paid when selecting FU.

137 The most recent review on the application of LCA to wastewater treatment in developing  
138 countries was conducted by Gallego-Schmid et al. (2019). This paper assessed 43 articles and  
139 indicated that the sources and technical parameters could influence the quality of LCA when  
140 considering GHG emissions. Technical parameters include influent wastewater quality,  
141 efficiency in removing pollutants, treatment size, and treatment technologies (Gallego-Schmid  
142 et al., 2019).

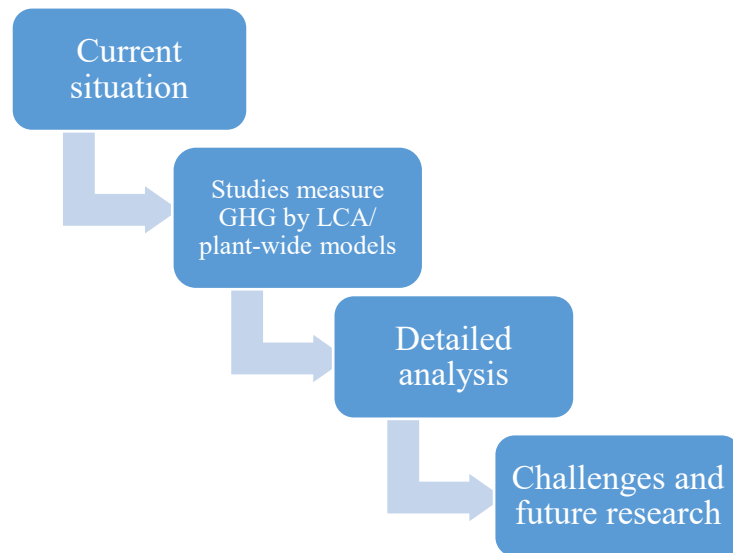
143 To the best of the our knowledge, no review has yet investigated the GHG emissions estimation  
144 methods when using LCA to evaluate the total environmental impacts. There are numerous  
145 strategies applied to quantify GHG emissions. However, the assessment of different control  
146 strategies is qualitative, not quantitative (Barbu et al., 2017). To capture both the plant's  
147 performance and environmental impact evaluation, including GHG emissions, LCA and plant-  
148 wide models were combined in some prior studies (Meneses et al., 2015, Arnell et al., 2017).  
149 The integration of LCA and other benchmarking tools to develop successful mitigation  
150 strategies for GHG emissions from WWTPs has never been reviewed previously. This study  
151 aims to provide an overview of the LCA application in evaluating the total environmental  
152 impact, including plant-wide models to quantify GHG emissions from WWTPs. The scope of  
153 the review includes available journals articles, which consider and provide results for GHG  
154 emissions. This paper also proposes an advanced integration of plant-wide models within the  
155 LCA procedural context.

## 156 2. Method and materials

### 157 2.1.Method

158 This paper is structured as can be seen in Figure 1: first, the application of LCA and plant-wide  
159 models are presented to describe the gap of the existing methods; then the reviewed studies are  
160 analysed in detail. The LCA reviewed papers are examined follow four phases: goal and scope,  
161 inventory, impact assessment, and interpretation in order to investigate the common elements,  
162 the distinguishing conditions and the shortage performance. Numbers of articles that conduct  
163 plant-wide models to measure GHG emissions were inspected to explore the pros and cons.  
164 The opportunities for future reseach are based on limitations of different applied methods.





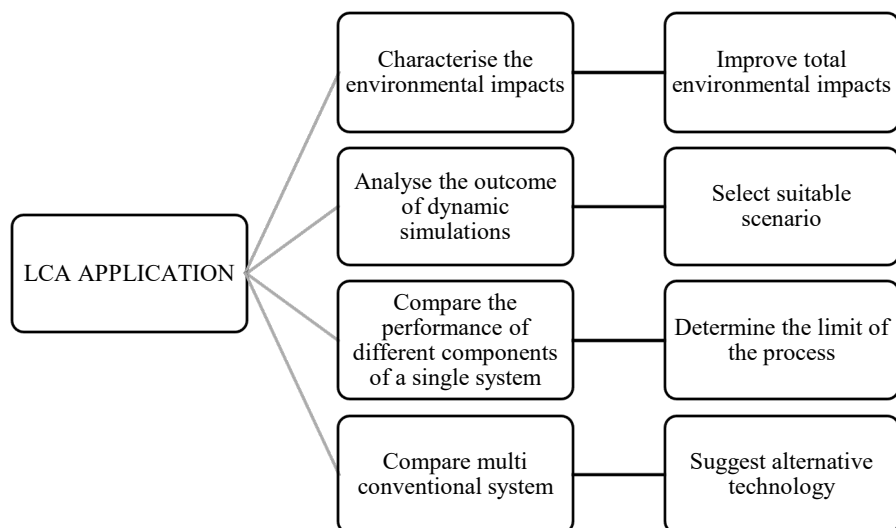
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166 *Figure 1. Framework for the evaluation process proposed in this study*

167 2.2. Materials

168 2.2.1. LCA

169 LCA completes the whole picture as much as is possible, and all the environmental impacts are  
170 taken into account (Guinée, 2002). Use of LCA ensures that all environmental impacts are  
171 analysed within the LCA framework. There are three types of LCA models, namely the  
172 process-based LCA, input-output LCA, and hybrid LCA (Chen et al., 2012). The first type  
173 focuses on energy and materials flow in a manufacturing process, while input-output LCA  
174 emphasises the environmental data (Awad et al., 2019). The application of LCA to WWTP is  
175 illustrated in Figure 2.



176

177 *Figure 2. The advantages of using LCA in WWTPs*

178 Using LCA has several benefits as listed below. LCA can determine what technique and  
 179 management tools provide the best environmental performance (Niero et al., 2014). LCA aims  
 180 to determine the environmental impact indicators by analysing the emissions from all relevant  
 181 processes (Yoshida et al., 2014). LCA can identify improvement alternatives for a single plant  
 182 and to compare different technologies. LCA could be applied to evaluate different types of  
 183 WWTPs, to compare the environmental impacts (Delre et al., 2019), and to select the best  
 184 treatment unit process operating scenario (Tangsubkul et al., 2006).

185 Despite the advantages, LCA has some **limitations** as follow. Firstly, the results and influence  
 186 indicators do vary among papers. The reason for this may due to different assessment methods,  
 187 simulated inventory data, and integration of different models to quantify the environmental  
 188 impacts (Zang, Li et al., 2015). Secondly, although the environmental impacts of WWTPs are  
 189 assessed in detail by using LCA, the economic variables are excluded from LCA because they  
 190 might affect the control strategies. Thirdly and finally, the data availability and data quantity  
 191 are limited in the life cycle inventory. In some cases, the researcher used secondary data to  
 192 model effluent emissions (Niero, Pizzol et al., 2014). In other cases, the impact categories were  
 193 site-dependent (Corominas et al., 2013).

194 Existing studies have limited scope, either in terms of alternative processes, size of facility or  
195 exclusion of significant aspects of the WWTP system (Foley et al., 2010). A limited number  
196 of studies have examined the relative environmental impacts of different treatment standards.  
197 As research has developed over the years, the objective of LCA research has changed from  
198 protecting human health, minimising the consumption of finite resources, reducing the amount  
199 of energy required, and reusing pollutants so that they can help in the nutrients recycling  
200 process.

### 201 2.2.2. Plant-wide models for GHG emissions calculation

202 WWTPs include many different processes and these comprise biological, transports and  
203 hydraulic phenomena. These factors make it difficult to propose control and operation  
204 alternatives. For a better understanding of GHG emissions that originate from wastewater  
205 treatment plants, models are used as effective and low-cost tools to examine the new  
206 technologies and control strategies in GHG management. The application of models to estimate  
207 and mitigate GHG estimation has been demonstrated for many years (Bani Shahabadi et al.,  
208 2009). Furthermore, improving measurement techniques to reduce uncertainty related to GHG  
209 emissions, means that models can describe the GHG production from each process in the  
210 WWTPs (Corominas et al., 2012). Therefore, the modelling of GHG emissions from WWTPs  
211 was proposed in many publications to provide an accurate estimate of how much GHG was  
212 being emitted from wastewater treatment plants (Barbu, Vilanova et al., 2017).

213 According to previous research, these models can be divided into three main types. The first  
214 group, which has a high level of uncertainty and variability, **consists** of the empirical models  
215 based on data for emission factors at treatment units (Pagilla et al., 2009). The second group  
216 includes simple comprehensive process-based models at treatment units (Corominas, Flores-  
217 Alsina et al., 2012). The third group consists of dynamic mechanistic models at treatment units

218 or plant scale (Mannina, Ekama et al., 2016). For a quick evaluation of GHG emissions, the  
219 second group is more popular than the third one (Mannina et al., 2019). The process models  
220 combine with instrumentation, control and automation (ICA) to create the benchmarking tool  
221 for assessment.

222 The benchmark is a simulation environment consisting of a plant layout, a simulation model,  
223 influent loads, treatment procedure and a set of evaluation criteria. Benchmark models are  
224 effective tools for the design and testing of the control strategies of WWTPs, and their function  
225 is to overcome the difficulties in engineering techniques (Barbu, Vilanova et al., 2017). The  
226 first version, named Benchmark Simulation Model no. 1 (BSM1), was proposed in 2002 to  
227 develop efficient control strategies for WWTPs (Copp, 2001) and then followed by the BSM2  
228 in 2007. Both the BSM1 and BSM2 include simulation for all treatment units, influent loads,  
229 test procedures and evaluation criteria. However, the BSM1 does not allow for evaluation of  
230 the interaction between processes, only local strategies can be evaluated. The BSM2 is  
231 available for different simulation platforms so it can easily to compare the results of different  
232 control strategies of different platforms (Henze et al., 2000). The BSM2 consists of existing  
233 models that can describe processes in the WWTP. It includes all the units within the WWTP,  
234 and makes it possible to fully evaluate the plant's performance. This model consists of the  
235 biological reactions, liquid-gas interactions and GHG production as well. BSM2 calculates the  
236 GHG through the following stages: biotreatment, sludge treatment, sludge reuse, chemical  
237 usage, power consumption and biogas usage. Many studies use benchmarks on applying  
238 control strategies by simulation or on building control frameworks in real plants (Zhou et al.,  
239 2011, Santín et al., 2015, Santín et al., 2017). The limitation of BSM2 is that the reduction of  
240 nitrate to nitrogen is considered as a one-step process that leads to N<sub>2</sub>O production, which  
241 cannot be accurately determined (Sweetapple et al., 2013).

242 An extended version of the BSM2, BSM2G, was proposed later on. BSM2G includes GHG  
243 emissions within the model and considers all the units in which the emissions may occur  
244 (Flores-Alsina, Corominas et al., 2011, Corominas, Flores-Alsina et al., 2012). This model  
245 allows the dynamic evaluation of the GHG emissions in the biological treatment units. BSM2G  
246 was employed in some case studies to investigate the influence of some control actions and  
247 operational strategies on GHG emissions (Flores-Alsina, Corominas et al., 2011, Sweetapple  
248 et al., 2015).

249 The diffusive emissions estimation model (DEEM) was developed to focus on CO<sub>2</sub> and N<sub>2</sub>O  
250 emissions originating from biological processes (Rodriguez-Garcia et al., 2012). The biological  
251 model was divided into four main categories: oxidation of organic matter, nitrification,  
252 denitrification and hydrolysis. DEEM takes into account the CO<sub>2</sub> emissions associated with  
253 endogenous decay and microbial growth of autotrophs. N<sub>2</sub>O can be captured in the nitrification  
254 and denitrification processes where the possibility of AOB reducing nitrite and the possibility  
255 of N<sub>2</sub>O increasing due to NO inhibition are considered. DEEM can be applied only to the water  
256 line, but nonetheless it presents the benefit of simplicity and is suitable for LCA.

257 A new plant-wide model was developed by Mannina et al. (2019), which can quantify both  
258 direct and indirect GHG emissions from the biological and physical processes of a WWTP.  
259 This model considers both the contribution of the water line and the sludge line. The model is  
260 based on COD, TSS mass balance. The novel features of the model include the following mass-  
261 balance-based model regarding nitrogen; a two-step nitrification process; and the ability to  
262 quantify N<sub>2</sub>O generation both in dissolved and gas forms (Mannina, Rebouças et al., 2019).

263 Numerous of existing models were developed but none of them consists of multi-criteria  
264 evaluation combining GHG with effluent quality and operational cost. Moreover, each models

265 has limitations in measuring GHG emissions due to complex condition. Therefore, more effort  
 266 should be paid on improving the accuracy of quantifying GHG emissions.

267 3. The current use of LCA applications to WWTP

268 While numerous LCA studies investigate the total environmental impacts and potential  
 269 outcomes from a whole wastewater treatment system cycle, few examined the relevant  
 270 environmental influences, especially with reference to GHG emissions from wastewater  
 271 treatment plants. When considering GHG emissions from WWTPs, the majority of LCA  
 272 studies concentrate on: firstly, carbon dioxide emissions originating from energy consumption;  
 273 and secondly, methane emissions from sludge treatment. To the best of our knowledge, only  
 274 24 studies quantify GHG emissions when using LCA to evaluate the WWTPs performance as  
 275 can be seen in Table 1. The papers which quantified the volume of GHG emissions from  
 276 WWTPs while doing life cycle assessment were selected for review in this study.

277 *Table 1. Articles included in the review and main characteristics*

Reference	GHG	Method	Goal	Process
(Emmerson et al., 1995)	CO <sub>2</sub>	Estimation	Evaluate LCA framework and alternative process options	All treatment processes, energy consumption
(Vidal et al., 2002)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	ASM1	Assess environmental outcomes in a WWTP under three scenarios	Energy consumption and sludge treatment

(Houillon et al., 2005)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	Literature review	The contribution of energy and emissions to global warming	Sludge treatment process
(Hospido et al., 2007)	CH <sub>4</sub> , N <sub>2</sub> O	Literature review	Evaluate most common technical options to remove organic matter	Sludge treatment
(Foley, de Haas et al., 2010)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	BioWin simulator	Using LCA framework to analyse alternative process options	All treatment processes
(Wu et al., 2010)	CO <sub>2</sub> , CH <sub>4</sub>	Not specified	Assess a WWTP based on energy and material flows	All treatment processes
(Pan et al., 2011)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	IPCC	Estimate GHG from a vertical subsurface flow constructed wetland;	All treatment processes, energy consumption and

			compare with a group of five WWTPs by using LCA
(Rodriguez-Garcia et al., 2011)	N <sub>2</sub> O	IPCC	Assess the Sludge environmental treatment performance of 24 WWTPs using LCA with Eutrophication Potential, GWP and operation costs
(Godin et al., 2012)	CH <sub>4</sub> , N <sub>2</sub> O	IPCC	Propose a new All treatment methodology to processes perform LCA on WWTPs
(Wang et al., 2012)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	Literature review	Employ LCA to Biological construct and treatment evaluate 6 AAO process and wastewater energy treatment consumption systems to meet standards



(Wang et al., 2012)	CO <sub>2</sub> CH <sub>4</sub> N <sub>2</sub> O	BioWin simulator	To choose the Biological wastewater treatment process and processes that energy mitigate the consumption environmental impacts and promote bioenergy and nutrient recovery
(Corominas, Larsen et al., 2013)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	Neptune Simulation Benchmark (NSB)	Using LCA to Biological evaluate the treatment environmental process and impacts of energy enhancing consumption strategies applied to wastewater nutrient removal
(Zhu et al., 2013)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	Literature review	Present a Biological methodology to treatment evaluate the process and environmental energy impacts of consumption

			process
			performance
(Cao et al., 2013)	CO <sub>2</sub> equivalent	Literature review	LCA was used to evaluate and compare the energy and GHG emissions implications of two sludge-to-energy systems
(Rodriguez-Garcia et al., 2014)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	Literature review	The potential environmental impacts of 3 different side-stream treatment technologies were assessed by LCA
(Yoshida, Clavreul et al., 2014)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	IPCC, direct measurement and literature	The influence of data to LCA outcomes
			All treatment processes
			All treatment processes

(Lorenzo-Toja et al., 2016)	CH <sub>4</sub> , N <sub>2</sub> O	Direct measurement	The role of direct GHG emissions in the GWP of two WWTPs	All treatment processes
(Piao et al., 2016)	CH <sub>4</sub> , N <sub>2</sub> O	Assumed to be based on literature and IPCC	Evaluate several WWTP based on LCA and economic efficiency analysis	All treatment processes, energy consumption
(Lu et al., 2017)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	Not specified	Complement the economic criteria and environmental implications with suggested management policies	Biological treatment process
(Casas Ledón et al., 2017)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	Not specified	LCA was used to assess GHG emissions, environmental remediation costs and the	All treatment processes, energy consumption

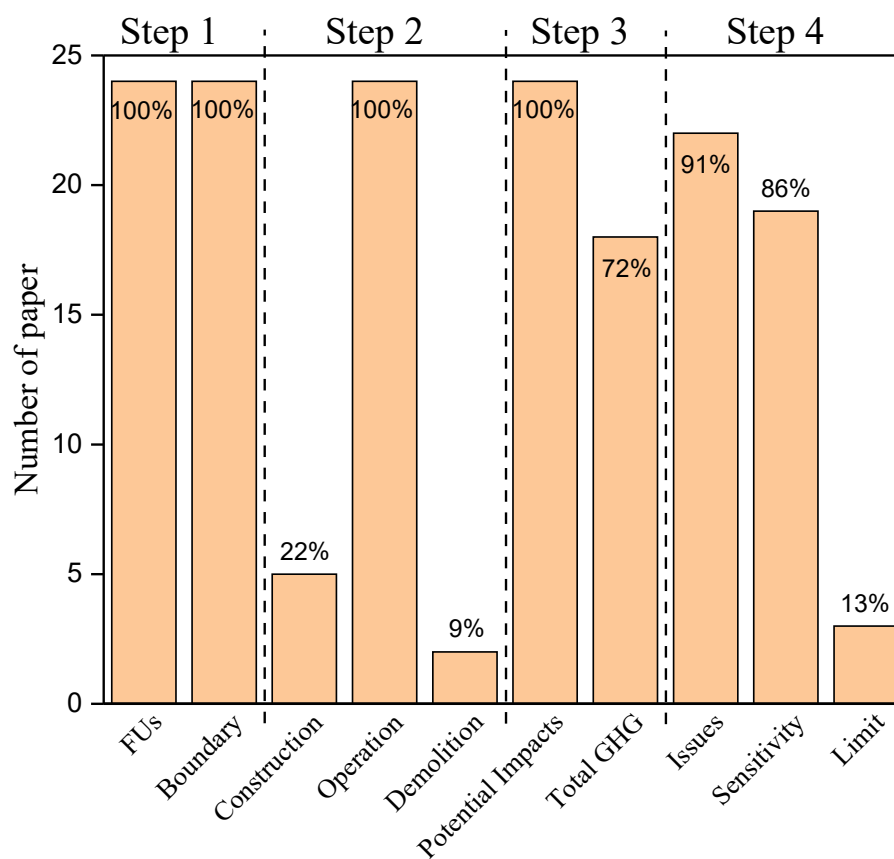
			specific	
			environmental	
			remediation	
			costs	
(Garfi et al., 2017)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	Literature review	Three wastewater treatment systems were assessed to compare the total environmental impacts	All treatment processes
(Polruang et al., 2018)	CO <sub>2</sub> , CH <sub>4</sub> , N <sub>2</sub> O	IPCC	The environmental impacts of seven WWTPs were investigated	All treatment processes, energy consumption
(Awad, Alalm et al., 2019)	N <sub>2</sub> O, CH <sub>4</sub> , CO <sub>2</sub>	Literature review	LCA was applied to four scenarios study the environmental impacts of a WWTP	Biological treatment to Sludge treatment

(Delre, ten CO<sub>2</sub>, CH<sub>4</sub>, N<sub>2</sub>O IPCC  
Hoeve et al.,  
2019)

LCA was used The whole  
to calculate the plants  
site-specific  
carbon  
footprints for  
WWTPs

278

279 The level of coverage is illustrated in four main steps for the LCA in Figure 3 and then  
280 discussed in the following sections.



281

282 *Figure 3. Level of LCA coverage in 25 reviewed papers*

283 3.1. Goal and scope definition

284 Goal and scope definition is the first step to understand the main purpose of the assessment. It  
285 is necessary to describe in detail the function of the systems and to ensure they operate exactly  
286 as determined in the event where different WWTPs are being compared. The functional unit  
287 (FU) should be clarified. During this step, reference flow is verified to measure product  
288 components and materials. All data used in the LCA must be calculated or scaled by the  
289 reference flow. Futhermore, all the reviewed papers have identified the FU and described the  
290 system boundary.

291 The FU provides a reference from which inputs and outputs of the process can be standardised.  
292 The potential impacts of a WWTP can be calculated and referred to the FU. When defining the  
293 FU of a WWTP, different choices were selected. The most common FU is the quantity of  
294 treated water at a certain time ( $\text{m}^3\text{d}^{-1}$ ), named FU1; it is based on the realistic data as used in  
295 86% of reviewed articles. Some studies chose FU based on treated wastewater associated with  
296 a population equivalent (PE) to minimise the difference between the influent composition and  
297 flow. In addition to this, FU considers the removal of nutrients and organic matter and this is  
298 known as FU2 ( $\text{kg PO}_4^{3-} \text{ eq}$ ) (Zhu, Liu et al., 2013). FU1 has the ability to indicate the  
299 differences between facilities with reference to influent characteristics, while FU2 focuses on  
300 the differences between environmental and economic costs of mitigating the potential  
301 eutrophication of the effluent (Rodriguez-Garcia, Molinos-Senante et al., 2011). When  
302 investigating the pollution removal capacities of the WWTPs, Delre et al. (2019) used the FUs  
303 in term of 1 kg of carbon removed, 1 kg of total nitrogen removed, and 1 kg of phosphorus  
304 removed. The reason for choosing these FUs was to separate the pollution removal abilities  
305 according to the relevant pollutant. The life-span of the plants has improved from fifteen years  
306 (Emmerson, Morse et al., 1995) to twenty years (Foley, de Haas et al., 2010) and now their  
307 maximum life-span is fifty years (Piao, Kim et al., 2016).

308 System boundary definition plays an important role in describing which processes will be  
309 included or excluded from the system, so the system boundary should be consistent with the  
310 objectives of the study. Choosing the system boundary is one of the challenges when  
311 implementing LCA. Various system boundaries lead to different results because choosing the  
312 system boundary defines which flows of information, energy or material transfer from one  
313 system to another (Pan et al., 2018). With reference to GHG emissions, only 9% of the papers  
314 could be defined as the “Cradle to Grave” approach, and 22% represented the “Cradle to Gate”  
315 research. Most papers focus on the “Gate to Gate” analysis when only the operational phases  
316 are being considered. Among the reviewed articles, half of these considered all treatment  
317 processes in the water line and sludge line contexts. Three of these focused on sludge treatment  
318 only. It was concluded that the construction phase contributed to a negligible impact compared  
319 with the operational phase. The effectiveness of these boundary influences on the LCI is  
320 discussed in the following section.

### 321 3.2. LCI – inventory analysis

322 LCI is a list of all the material and energy inputs and outputs. This step includes the collection  
323 and definition of inputs and outputs of a system throughout its life cycle. LCI is defined as the  
324 procedure of data collection and data calculation. For example, inputs comprise raw materials,  
325 energy, products or semi-finished products, which are outputs from other processes.  
326 Conversely, outputs are emissions, products, and semi-finished products, energy, which are  
327 emitted to the environment or used in another process. The input and output data are based on  
328 the boundary selection in step 1. The construction and demolition processes are normally  
329 excluded from WWTP studies because the operation stage contributes approximately 80% of  
330 environmental impacts (Polruang, Sirivithayapakorn et al., 2018). Yoshida et al. (2014)  
331 conducted a research study to determine the influence of the inventory data on the outcomes of  
332 an LCA study.

333 - Data availability

334 One of the most critical issues is establishing reliable inventory data (Yoshida, Clavreul et al.,  
335 2014). Data collection is time- and labor-consuming because establishing the on-site data  
336 monitoring process is expensive or even impossible in some cases. Due to the lack of data,  
337 some processes were excluded from the studies and this meant that the output from the whole  
338 cycle and its impact on the environment was underestimated. The input data was based on the  
339 WWTP design standards, environmental reports, plant operator communications or on-site  
340 measurements. The output data was obtained from on-site measurements, modelling or  
341 simulations. Of the 20 papers that investigated on the treatment processes only, 9 of them  
342 covered all the treatment stages whilst the number of papers reviewed biological and sludge  
343 treatment were 6 and 5, respectively. Regarding GHG emissions, 68% of the articles quantified  
344 total GHG emissions in terms of carbon dioxide, methane and nitrous oxide. The remaining  
345 papers covered only one or two gases in their research.

346 - Data quality

347 The number of reviewed papers indicating the method to quantify GHG emissions based on  
348 the literature review and IPCC guidelines, accounted for 63.6%. Using IPCC has some  
349 limitations, such as the exclusion of direct carbon dioxide emissions, uncertainties with default  
350 emissions factors, and the accuracy of default data. There are two types of emission factors  
351 used to report the quality and quantity of the data. Most of the emission factors are based on  
352 the IPCC guidelines or have been calculated on-site. To ensure the quality and reduce the  
353 uncertainties, the data need to be updated and less than three years old. Approximately 20% of  
354 the studies excluded the evaluation method, which was similar to the proportion of articles  
355 assessing GHG emissions through the use of models. Only one study was conducted with an  
356 on-site measurement technique (Lorenzo-Toja, Alfonsín et al., 2016). The uncertainties of this



357 method might relate to technical problems, the number of sampling points, the position of  
358 sampling points, and the operator's experience.

### 359 3.3. LCIA

360 The impact assessment step aims to study the potential effects on human health, the availability  
361 of resources, and the natural environment. This step makes the results of an LCA easier to  
362 interpret. The energy use and emissions generated are classified and characterised into impact  
363 categories and impact potentials, including global warming, acidification and eutrophication  
364 (UNEP, 2003, ISO, 2006). Because of the limitation of the boundaries, the reviewed papers  
365 mostly considered the environmental impacts associated with the operation phase, which  
366 included primary, secondary, tertiary treatments, and effluent discharge.

367 Total GHG emissions from WWTP, including methane, carbon dioxide and nitrous oxide, are  
368 the sum of direct and indirect emissions. The direct emissions are GHG emitted from each  
369 treatment processes within the system boundary while the indirect emissions are related to  
370 energy consumption. For the treatment processes, the energy inputs are strongly correlated to  
371 the potential outcomes such as global warming, and contributing up to 70% of several impact  
372 categories (Sabeen, Noor et al., 2018). However, half of the reviewed papers excluded energy  
373 utilisation.

### 374 3.4. Improvement analysis and interpretation

375 In the interpretation phase, LCA users aim to identify the most important aspects of the  
376 inventory analysis and the impact assessment. Furthermore, they evaluate the study's  
377 outcomes, do a completeness check, undertake a sensitivity analysis and uncertainty analysis,  
378 check for consistency, make conclusions, and recommendations (UNEP, 2003, VanDuinen et  
379 al., 2009). **The reason for interpreting** data are to: firstly, determine the contribution of each  
380 component to each environmental outcome; and secondly, evaluate the level of confidence in

381 the results. Sensitivity analysis was used to determine the effect of each environmental  
382 indicator when the inventory data varied  $\pm 10\%$ . The uncertainty analysis confirms the absence  
383 of any outcome caused by sensitive factors on the findings. The recommendations of the  
384 proposed strategies were made in term of the objectives of this research. These included several  
385 improvements that would mitigate GHG emissions from the WWTPs. The result was that the  
386 power produced from the total GHG emissions exceeded 59% (Zhu, Liu et al., 2013). There is  
387 an opportunity to reduce life cycle impacts relating to energy utilisation (Emmerson, Morse et  
388 al., 1995, Wu, Meng et al., 2010). The largest proportion of the energy consumption was used  
389 in the aeration unit, which accounted for a maximum of 58.8% (Wang, Liu et al., 2012). In  
390 contrast low aeration reduces the amount of carbon dioxide emissions but increases the  
391 emissions of nitrous oxide (Nguyen et al., 2019). It is necessary to maintain a suitable level of  
392 aeration to balance operational efficiency and energy requirements. However, these reviewed  
393 studies were limited in the outcomes of the weighting step (Corominas, Larsen et al., 2013).  
394 Most of the LCA studies involved the overall assessment of large wastewater treatment  
395 systems. However, regarding GHG emissions, the performance of each treatment unit may lead  
396 to different outcomes. Therefore, what is essential here is to propose the best system for the  
397 WWTP in term of how each treatment unit operates.

#### 398 4. Developing strategies based on results of plant-wide models

399 GHG emissions can be influenced by influent and effluent characteristics and operational  
400 conditions (Flores-Alsina, Corominas et al., 2011); it is vital to understand and predict their  
401 power generation procedure. Flores-Alsina et al. (2011) demonstrated that GHGs could be  
402 quantified during the evaluation of control strategies. Models are useful tools to quantify GHG  
403 production and their emissions as well as to evaluate the systems' performance before  
404 implementing them in real-life plants, thus the models serve as an effective solution for control  
405 development. Flores-Alsina et al. (2011) suggested using empirical equations and mechanistic

406 models to estimate GHG emissions during the evaluation of WWTP control strategies. The  
407 differences between strategies were the quantity of GHG emitted from secondary emission and  
408 power consumption sources. This kind of study provides a better picture of overall WWTP  
409 performance with a new dimension dealing with emissions. Using simulation in the evaluation  
410 process can offer better guidance on the sustainability of different treatment options. Various  
411 studies were conducted on the Benchmark Simulation Models (BSM) to explore the influences  
412 of some control strategies on several indicators, specifically with reference to their economic  
413 and operational aspects.

414 Some early research demonstrated the quantification of GHG emissions during the evaluation  
415 of the control strategies conducted on BSM2 (Corominas et al., 2010) and BSM2G (Flores-  
416 Alsina, Corominas et al., 2011). The authors analysed the influence of some operational  
417 parameters and identified the strategies to control the emissions. The purpose of these studies  
418 were to: (1) consider the change in the influent characteristic and operating conditions; and (2)  
419 quantify multi-criteria including effluent quality (EQI), operational costs (OCI), and GHG  
420 emissions procedure when comparing the strategies. The results showed that the plant under  
421 control could reduce GHG emissions by up to 9.6% (Flores-Alsina, Corominas et al., 2011)  
422 and 12% (Corominas, Flores-Alsina et al., 2010). However, when considering other indicators,  
423 the scenario with the lowest GHG emissions had the worst EQI due to limited biodegradable  
424 organic carbon preventing denitrification. The scenario with the best EQI produced the highest  
425 GHGs and proved to be expensive because of the increase in aeration energy.

426 In fairly recent research, Flores-Alsina et al. (2014) emphasised the importance of multi-criteria  
427 evaluation, including GHG emissions when analysing the WWTPs control strategies. The plant  
428 under study was simulated by BSM2G. The results showed that the DO set point has a major  
429 influence on the plant's total GHG emissions, the effluent quality and operating cost. Low DO  
430 set points resulted in less CO<sub>2</sub> being generated and lower operational costs due to less energy

431 consumption. Also, incomplete nitrification increased the quantity of N<sub>2</sub>O emissions, and  
432 subsequently the overall GHG emissions increased. This trend was also found in research  
433 conducted by Corominas et al. (2010). However, there was a big difference between studies  
434 that examined the high DO set point. According to Corominas et al. (2010), at a high DO set  
435 point, high energy consumption and incomplete denitrification leads to more emissions of CO<sub>2</sub>  
436 and N<sub>2</sub>O, respectively. Meanwhile, Guo et al. (2012) indicated that a different DO distribution  
437 resulted in different N<sub>2</sub>O emissions even at the same energy consumption level. Hence, the  
438 influence of DO on GHG emissions should be investigated further.

439 BSM-e, a modified version of BSM2, was developed to assess control strategies with multiple  
440 objectives. The research found a large range of options for mitigating GHG emissions without  
441 increasing the operational cost, and also maintaining an acceptable effluent quality (Sweetapple  
442 et al., 2014). It is pointed out that to simplify the comparison between strategies, using a single  
443 index to present effluent quality is more effective than a focus on specific pollutants. BSM-e  
444 includes the modelling of dynamic GHG emissions, but it is unsuitable for achieving multiple  
445 objectives due to the high simulation time and the many simulations required (Sweetapple, Fu  
446 et al., 2014).

447 When considering a multi-criteria evaluation, including EQI, OCI and GHG emissions, Barbu  
448 et al. (2017) presented a method to enhance the control strategies by adding more control  
449 actions. Twelve control strategies were examined from which to choose the best option for  
450 these three elements. The best one is the one that controls DO in the fourth tank, nitrate  
451 concentration in the last anoxic tank, and ammonium concentration, which refers to the total  
452 suspended solids in the last aerobic tank. Santin et al. (2017) researched similar objectives  
453 using the same method. Their results showed that the solution for mitigating GHG emissions  
454 is to control the dissolved nitrous oxide concentration, ammonium, and ammonia nitrogen  
455 concentrations (Santín, Barbu et al., 2017).

456 Another application of model is to describe the GHG generation mechanism and investigate  
457 the effects of operational conditions on the emissions (Boiocchi et al., 2017). Different dynamic  
458 simulations were conducted to evaluate the ability to reduce N<sub>2</sub>O emissions, which were the  
459 smallest in quantity but with the highest global warming potential of all GHG emissions from  
460 the WWTP. It is indicated that controlling N<sub>2</sub>O emissions will benefit the reduction of total  
461 GHG emissions. The model used was the BSM for Nitrous oxide (BSM2N). However, this  
462 application could only satisfy one specific aim of N<sub>2</sub>O emissions mitigation (Boiocchi et al.,  
463 2017).

464 The plant-wide models make it possible to evaluate the performance of the systems before  
465 implementing them in real-life scenarios, thus using the benchmark models are an effective  
466 solution for control development. Moreover, plant-wide models can explore the GHG  
467 production mechanisms, and the influences of operational conditions. Thus, it is beneficial to  
468 use plant-wide models to quantify GHG emissions before controlling them. However, the  
469 increase or decrease in consuming resources and recovery leads to different environmental  
470 outcomes that are not captured by the simulation model; it is only the LCA that can do this  
471 (Arnell, Rahmberg et al., 2017).

## 472 5. Integration of LCA and plant-wide models

473 LCA and plant-wide models have been considered helpful tools to evaluate the environmental  
474 impacts and operational condition, respectively. However, when using LCA, the performance  
475 evaluation was limited to nitrogen and phosphorus removal. For an optimal overall assessment,  
476 models are suggested for use in the LCA research (Corominas, Larsen et al., 2013). It is  
477 essential to combine LCA with other indicators so that evaluation is more reliable and accurate;  
478 this combination can fill the gap in our knowledge concerning what happens between process  
479 control and environmental performance (Flores-Alsina et al., 2010). From Section 3, it can be

480 seen that LCA was applied to assess the impact of some control strategies demonstrated by  
481 simulation models. The models were used to measure the quantity of resource inputs and  
482 outputs, including GHG emissions, while LCA captured the environmental impacts caused by  
483 an increase or decrease inputs and options for recovery. In these situations, the outcomes of  
484 LCA could be used for deciding which strategy to use. Once again, plant-wide models are good  
485 options to assess the WWTPs' performance.

486 The integrated LCA and plant-wide models were applied in some studies. Flores-Alsina et al.  
487 (2010) first suggested adding the environmental assessment carried out by LCA with economic,  
488 technical and legal criteria. The main purpose of their research was to investigate the character  
489 and impact of twelve controllers. The evaluation process followed the method of LCA research.  
490 Most of the inventory data were collected from the results of the dynamic simulation BSM2.  
491 Some other data was adapted from the literature and relevant databases. GHG emissions from  
492 treatment processes were not considered in the study, and instead methane and nitrous oxide  
493 emissions from sludge were tested for their application to agriculture.

494 Combination of LCA and another plant-wide model were conducted in a study of Corominas  
495 et al. (2013b). They set out to compare the environmental impacts of different controllers. The  
496 WWTP layout was simulated with Neptune Simulation Benchmark (NSB) while the direct  
497 GHG emissions were estimated using ASM3 Bio-P. The advantage of this research includes  
498 the weights, which reflect the relationship of different categories and the results. The main  
499 findings were (1) implementing controls for reducing energy consumption is beneficial but  
500 does not lead to ideal environmental performance; and (2) nutrient enrichment is the most  
501 important factor as it strongly influences selecting the best operational strategies. There are  
502 some limitations in the research, such as only the water line was modelled and uncertainty in  
503 the N<sub>2</sub>O emissions factors was evident. According to the research, significant increasing in  
504 the total CO<sub>2</sub> equivalent emissions might result in no change in the final LCA outcomes.

505 Multiple evaluation criteria for WWTP performance and as environmentally defined by BSM2  
506 jointly with LCA criteria were applied in the study by Meneses et al. (2015). The main objective  
507 of their analysis was to compare the environmental profile of the four control strategies  
508 implemented by BSM2 from the environmental impact perspective. The impact categories  
509 included acidification potential, global warming, eutrophication, photochemical oxidation,  
510 depletion of abiotic resources, ozone layer depletion, and terrestrial ecotoxicity. GHG  
511 emissions from the biological treatment process were excluded from the study due to the  
512 limitations of BSM2. The outcomes of the LCA showed that information on the environmental  
513 impacts for each category was evaluated. Since the number of assessed parameters was large,  
514 it was difficult to determine the differences and compare them. However, by understanding the  
515 relationship of each assessment to obtain the best results, it helps the decision-maker to choose  
516 suitable strategy.

517 According to Arnell et al. (2017), older studies are limited in choosing their boundaries and  
518 analysing the operational costs. The dynamic character of GHG production is based on static  
519 emission factors that could underestimate the outcomes. The study indicated that it is possible  
520 to combine a simulation model and LCA to explore the dynamic effects, operational cost and  
521 global environmental impact, including GHG emissions (Arnell, Rahmberg et al., 2017). The  
522 goal of their study was to evaluate the change in environmental impacts from the different  
523 strategies where the same effluent quality was assumed. Findings showed that adding  
524 chemically enhanced primary treatment reduced the volume of total direct GHG emissions due  
525 to the significant reduction of N<sub>2</sub>O emitted from the activated sludge unit. The limitation of  
526 this research is that the weighting step was not undertaken, but nonetheless it pointed out that  
527 combining the simulation model and LCA can both describe the processes, and evaluate the  
528 environmental impact (Arnell, Rahmberg et al., 2017).

529 6. Discussion and future research

## 530 6.1. Discussion on combined LCA and plant-wide models

531 LCA and plant-wide models are widely used in assessing different WWTPs' treatment  
532 strategies. However, when considering GHG emissions from WWTPs, each type still has some  
533 disadvantages due to the complex treatment processes and environmental conditions. For  
534 studies conducted with LCA only, the overall environmental impacts were analysed but  
535 evaluation was lacking for operation cost, technical issues and effluent standards. The  
536 optimisation of treatment technologies dealing with nitrogen and phosphorus removal has  
537 never been evaluated through LCA due to technical difficulty of assessing multiple strategies  
538 at full-scale WWTPs. It can be seen from Section 3 that there are few in number of research  
539 considers GHG as the main indicator for assessing the WWTPs' performance.

540 Furthermore, CO<sub>2</sub> from the biological process is usually neglected while N<sub>2</sub>O, CH<sub>4</sub> emissions  
541 are normally collected from the sludge treatment process only. Lack of this kind of information  
542 leads to insufficient data for building the control framework, and consequently affects the  
543 performance of the WWTPs. The quantification of GHG emissions from BNR systems is  
544 uncertain. The usual way to estimate GHG emissions is based on IPCC guidelines. Proposed  
545 strategies by LCA give the options to reduce the quantity of GHG emissions, but the input data  
546 is mostly based on the literature while the uncertainty range correlates with the number of  
547 input data. Hence, it is vital to create a complete and reliable database to improve the overall  
548 quality of LCA.

549 The following research questions were developed by reviewing these LCA studies:

- 550 (1) Which processes of wastewater treatment (inside/ outside the WWTPs) are assessed?
- 551 (2) Which type of effects are considered?
- 552 (3) Which specific LCA methods are applied?
- 553 (4) How are GHG emissions quantified?



554 Existing studies with plant-wide models have their limitations due to the outcomes of the control  
 555 strategies selected to give the best effluent quality which may increase GHG emissions.  
 556 Benchmark simulations are used for effluent quality indicator and operational cost indicators  
 557 while a potential environmental assessment is not considered. According to the study by Barbu  
 558 et al. (2017b), when evaluating multiple criteria, each controller achieves goods results in one  
 559 of the indicators, but it has a different impact on the others. Moreover, sometimes increasing  
 560 or reducing the input/output may not lead to any change in total environmental impact, which  
 561 only is captured by LCA (Arnell, Rahmberg et al., 2017).

562 The combination of plant-wide models and LCA results represents an innovation in the  
 563 environmental evaluation of WWTPs' operations (Meneses, Concepción et al., 2015).  
 564 Simulating the performance criteria on plant-wide models complements the environmental  
 565 evaluation based on LCA and offers a better overall assessment of WWTPs as can be seen in  
 566 Table 2. Barbu et al. (2017b) emphasised the importance of analysing the LCA contribution in  
 567 order to get a broader view of the environmental consequences. With LCA, it is possible to add  
 568 extra criteria that complement the evaluation criteria provided by plant-wide models.

569 *Table 2. Variables in each analysis methods*

Method(s)	Input	Output	Local/ regional/ global impacts	Boundary
LCA	Electrical energy Resource consumption for water treatment	Abiotic depletion Eutrophication Global warming Acidification Human toxicity	Include	Construction Operation Maintenance Demolition

	Resource consumption for transport			
Plant-wide models	Electricity Chemical Fuel oil Flow rate Influent characteristics	GHG Effluent Operating cost	Exclude	Operation
LCA + plant-wide models	Electrical energy Resource consumption for water treatment Resource consumption for transport Flow rate Influent characteristics	GHG Effluent Operating cost Environmental impacts	Include	Construction Operation Maintenance Demolition

570

571 Judging by the results of existing studies, it is evident that multi-criteria evaluation is possible

572 but complex. The simulation models make it possible to describe the process in detail while

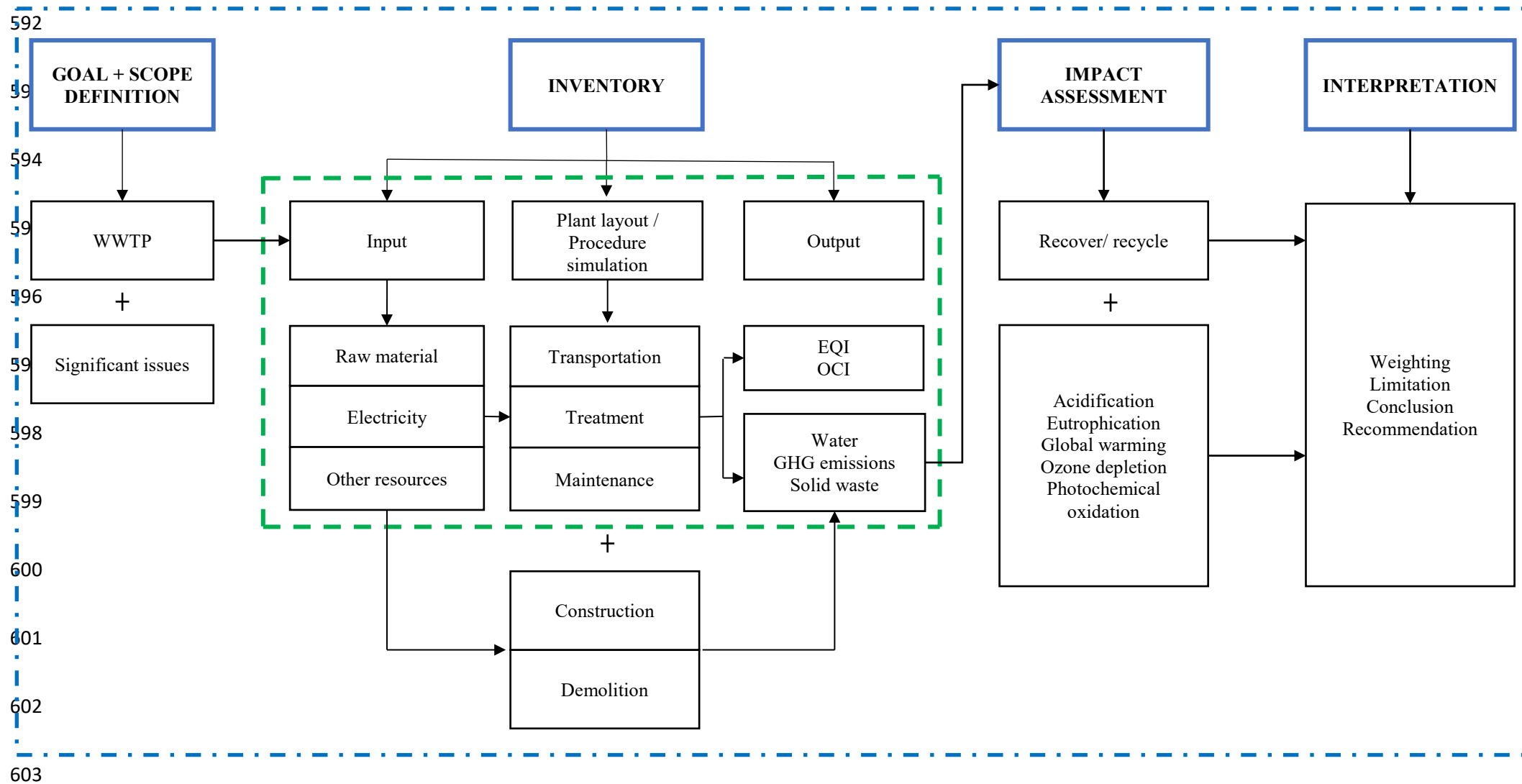
573 LCA helps to evaluate the overall outcomes, including the side effects and reflexion effects.

574 Plant-wide models capture both direct and indirect GHG emissions from electricity and

575 chemical consumption. When comparing the strategies, numerous indicators were involved,  
576 and their influences with other assessments at different levels were explored by conducting  
577 sensitivity analysis in LCAI. The combination of LCA and plant-wide models provide  
578 information on the environmental impacts for each impact category (Meneses, Concepción et  
579 al., 2015). It helps the policy or operations decision-makers choose the best strategy. LCA  
580 when combined with plant-wide models gives more realistic information than steady state  
581 assessments (Bisinella de Faria et al., 2015).

582 When evaluating the control strategies, plant-wide models look at the working scenarios while  
583 LCA focus on the total environmental impacts. The simulation platform consists of a plant  
584 layout, sub-models for water line and sludge line, a model for controllers, and influent profile  
585 (Arnell, Rahmberg et al., 2017). The simulation model is conducted for the on-site processes  
586 by providing a list of material, energy and other resources; then the semi-outputs include solid  
587 discharge, GHG emissions and effluent are measured. That information will be used as input  
588 to calculate the potential effects on human health, the availability of resources, and the natural  
589 environment in LCAI as presented in Figure 4. Base on these steps, the influence of different  
590 input elements will present variety in environmental impacts.

591



604 *Figure 4. Framework of the combination between LCA and plant-wide models.*

Boundary of plant-wide models - - - - -

Boundary of LCA - . - . - .

605 Existing research has encountered some uncertainties as follows. The simulation models could  
606 not assess the full dynamics of N<sub>2</sub>O production and emissions based on real data (Mannina,  
607 Rebouças et al., 2019). The trajectory and relationships between impact categories were studied  
608 in reviewed articles. However, it is difficult to compare values between studies due to  
609 differences in choosing boundaries, functional units, impact categories, and specific scopes.  
610 The best control strategy is the one that can balance EQI, OCI, GHG emissions, and results in  
611 environmental impacts on all categories.

## 612 6.2.Future research

613 Due to the limitations of this combination, there are two main things that need to be considered.  
614 (1) Weighting step helps to evaluate different impact categories, which is vital for decision-  
615 making. The role of weighting is to explore the level of potential impacts in different impact  
616 categories. Existing articles studied the relationship between EQI, OCI, GHG emissions and  
617 total environmental impacts. However, using a general weighting factor equal for all impact  
618 categories makes the weighting process more complex and difficult to balance. There is a need  
619 to determine the suitable weighting factor for sensitivity analysis when combining LCA and  
620 plant-wide models. (2) The current challenge in mitigating GHG is the lack of information  
621 about N<sub>2</sub>O generation and emissions from treatment processes. Although the volume of N<sub>2</sub>O  
622 produced in WWTP is smaller than CO<sub>2</sub> and CH<sub>4</sub>, its GWP is 9.5 times higher than methane  
623 and 265 times higher than carbon dioxide (IPCC, 2014). A comprehensive model that is able  
624 to include all the mechanism related to N<sub>2</sub>O formation is critical for understanding the nature  
625 of GHG emissions and how to manage them better.

## 626 7. Conclusion

627 WWTPs are complex operational processes that consist of transportation, treatment, and  
628 resources consumption. Regarding the overall performance of a WWTP, four aims need to be

629 considered and balanced when proposing the control strategy: (1) mitigate the pollutant  
630 discharge including GHG emissions; (2) ensure the quality of effluent ; (3) maintain costs for  
631 the lifetime of a WWTP; and (4) minimise the global environmental impact. Evaluating  
632 strategies is a difficult task regarding the number of parameters and variables that can affect  
633 the results at different levels. This paper has presented a comprehensive overview of the  
634 integrated plant-wide models and LCA. The use of models coupled with LCA to develop the  
635 analytical framework provides a more complete evaluation and more detailed description than  
636 a single method could. When these two methods are combined, WWTPs can achieve very  
637 efficient performance with minimal environmental impacts.

638

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