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1 **Low-cost laterite-laden household filters for removing arsenic from groundwater in**
2 **Vietnam and waste management**

3
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12

13 **Abstract**

14 This study evaluated the performance of a low-cost natural laterite from Thach That
15 (NLTT), Vietnam, for its arsenic (As) removal capacity in a household filter with contaminated
16 groundwater. The NLTT was initially tested in a laboratory column trial lasting 800 h. The
17 breakthrough curves were found to fit the Thomas model very satisfactorily with adsorption
18 capacities of 0.06 and 0.20 mg/g at a flow velocity of 0.85 m/h for the influent As(V)
19 concentrations of 0.1 and 0.5 mg/L, respectively. In household filters at four sites, the median
20 As concentration in groundwaters (0.04–0.19 mg/L) dropped to 0.026–0.054 mg/L after
21 traditional sand filtration. However, after the subsequent NLTT filtration through columns (14
22 cm inner diameter, 65 cm height) at 0.65 m/h flow velocity, it fell to below the Vietnam and
23 WHO drinking water standard (0.01 mg/L) during seven months of continuous operation.
24 Portland cement and lime were tested as binding agents for the exhausted NLTT waste in a
25 solidification/stabilization process at different ratios. The best ratio of exhausted NLTT:
26 Portland cement: lime for restraining mobility of As from this waste was 3: 1: 0.5. The concrete
27 brick products revealed a suitable compressive strength for using it as building materials in
28 construction work.

1 **Keywords:** *Arsenic removal; adsorption; laterite; household filter; solidification/stabilization.*

2

3 **1. Introduction**

4 Arsenic (As) is a highly toxic element and is released to groundwater by natural
5 processes, including weathering processes (mainly from weathering of sulphide minerals),
6 biological activities, volcanic activities, and/or anthropogenic activities, for example mining
7 activities, leaching of wastes, and wastewaters ([Smedley and Kinniburgh, 2002](#)). Long-time
8 exposure to drinking water with contaminated As causes chronic toxicity outcomes for human
9 health, including dermal, nervous, and other body systems ([Berg et al., 2001](#)). It is estimated
10 that more than 230 million people in nearly 108 countries worldwide are affected by As
11 contaminated groundwater ([Shaji et al., 2020](#)). There are 180 million people throughout South
12 Asia (Bangladesh, India, Pakistan, and Nepal), China, and Southeast Asian countries (Vietnam,
13 Thailand, and Cambodia) facing high risk of As poisoning ([Kim et al., 2011](#); [Shaji et al., 2020](#)).

14 In Vietnam, the majority of its 97 million people live in two deltas, the Red River Delta
15 in the north and the Mekong River Delta in the south of Vietnam, where the groundwater is
16 highly contaminated with As ([Agusa et al., 2006](#); [Berg et al., 2001](#); [Glodowska et al., 2021](#);
17 [Nguyen et al., 2020a](#)). The total As concentration in groundwater in the Red River Delta and
18 Mekong River Delta ranged from 0.001–3.05 mg/L (average 0.159 mg/L) and 0.001–0.845
19 mg/L (average 0.039 mg/L), respectively ([Berg et al., 2007](#)). It is estimated that nearly ten
20 million people in the Red River Delta and one million people in the Mekong River Delta are
21 potentially at great risk due to their continual use of As contaminated groundwater.

22 Numerous water treatment technologies have been devised to remove As from
23 contaminated waters, such as adsorption ([Nguyen et al., 2020a](#)), biological treatment
24 ([Lievremont et al., 2009](#)), and membrane-related processes ([Brandhuber and Amy, 1998](#)). Of
25 these technologies, adsorption is considered to be the best one at a decentralized scale due to
26 its outstanding removal efficiency, simple design, cost-effectiveness, and minimal secondary

1 waste generation. A large number of commercial, synthetic, and natural materials have been
2 used as adsorbents for As removal. Some synthetic nanomaterials, for example, nano iron
3 oxides/hydroxides, nano titanium oxide, nano zerovalent iron, nano copper oxide, nano zinc
4 oxide, and layered double hydroxides were reported to have a high adsorption capacity for
5 As(III) and As(V) in water ([Goh et al., 2008](#); [Lata and Samadder, 2016](#); [Pena et al., 2005](#);
6 [Siddiqui and Chaudhry, 2017](#)). However, their practical application **in column filters** is very
7 limited as their fine powder form can lead to clogging of filters. Other popular commercial
8 adsorbents (i.e., activated carbon and activated alumina) have been identified as highly effective
9 for removing toxic As(III) and As(V) ([Kalaruban et al., 2019](#)). However, their prices and
10 regeneration costs are relatively high. This means that their practical application might be
11 restricted in low-income villages. Unlike commercial products, many low-cost natural
12 adsorbents or industrial/agricultural waste products (e.g. clay, goethite, zeolites, laterite, red
13 mud, fly ash, etc.) possess outstanding characteristics, including their local availability,
14 inexpensiveness, and moderately high As removal efficiency ([Nguyen et al., 2020a](#); [Nguyen et](#)
15 [al., 2009](#)). This has promoted their use as alternative adsorbents for removing As from
16 contaminated water and wastewater ([Mohan and Pittman Jr, 2007](#)).

17 Our previous research found that natural laterite from Thach That district, Hanoi
18 (NLTT), was a promising low-cost adsorbent (US\$ 0.10/kg) for removing As from groundwater
19 ([Nguyen et al., 2020a](#)). The Langmuir maximum adsorption capacities of NLTT at pH 7 and 30
20 °C were 0.512 mg/g for As(III) and 0.58 mg/g for As(V), respectively. A community water
21 filtration system packed with this adsorbent was successfully operated in a childcare centre in
22 Ha Nam province, Vietnam, and able to produce safe drinking water (below the Vietnam
23 drinking water As standard of 0.01 mg/L) during 6 months in 2018. However, this filtration
24 system - composed of an aeration tank, a clarifier tank, an adsorption column containing
25 activated carbon and NLTT, and an ultrafilter - is somewhat complicated to use in household
26 filters in rural areas. The purpose of the aeration tank is to oxidize Fe and coprecipitate with As

1 while the clarification tank removes the precipitates. In several Vietnam houses in rural areas,
2 the individual homes are traditionally using only a simple sand filter to remove As, Fe and other
3 contaminants. However, generally only partial removals of these contaminants are achieved
4 with this filter and As in the treated water is mostly higher than the safety level. Therefore, in
5 the first part of this study, a new household filter treatment system packed with NLTT was
6 tested to: firstly, treat the water obtained from the sand filter; and secondly, assess the As
7 removal efficiency at four sites in Vietnam.

8 One of the problems with using adsorbents to remove As is the disposal of the As
9 containing exhausted adsorbent. Many As waste disposal methods have been applied to prevent
10 the release of toxic As from solid wastes into the environment, which include landfill, mixing
11 with livestock waste, desorption/regeneration, and encapsulation within construction materials
12 ([Sullivan et al., 2010](#)). Of these methods, encapsulation through solidification/stabilization
13 (S/S) has received much attention mainly due to its cost-effectiveness, significantly preventing
14 As mobility and generating new building material. The encapsulation technique through S/S
15 process is also identified as the Best Demonstrated Available Technology (BDAT) for
16 hazardous waste disposal by the United States Environmental Protection Agency (USEPA)
17 ([Kundu and Gupta, 2008](#)). In this process, normally, As-bearing waste is mixed with some
18 common locally available building materials (e.g. cement, lime, sand, gravel, slag, or polymer)
19 to produce new solidified products. [Nguyen et al. \(2020b\)](#) reported that products made by
20 mixing As-bearing manganese oxides with cement and sand were suitable as building materials
21 in the construction industry. They also reported that As leaching from the encapsulated products
22 was negligible because Ca in the concrete reacted with As to form insoluble Ca arsenate
23 precipitate. This suggestion is tested in the current study by mixing the exhausted adsorbent
24 with cement and lime (Ca(OH)_2) at different ratios and measuring As leaching and compressive
25 strength of the encapsulated product to determine its suitability as a construction material.
26 Although a previous study was conducted on mixing exhausted adsorbent with lime, cement

1 and fly ash to determine As leaching behaviour, compressive strength of the mixed-product
2 which is an important property related to its suitability for use as construction material was not
3 reported ([Singh and Pant, 2006](#)).

4 The main objectives of this study were to: (i) evaluate a new low-cost household filter
5 system for removing As from real As contaminated groundwater at four sites in Vietnam; and
6 (ii) determine the efficiency of S/S process on managing the spent adsorbent by mixing it with
7 Portland cement and lime at different ratios. Management of the spent adsorbent was evaluated
8 by measuring As leaching potential and compressing strength of the brick product formed in
9 this mixture.

10

11 **2. Material and methods**

12 **2.1. As adsorbent and chemicals**

13 The natural laterite (NLTT) used in the study was collected at Thach That district, Hanoi
14 City, Vietnam. Dirt and soluble materials adhering to the surface of NLTT were removed by
15 washing with water followed by drying the material at 105 °C inside an oven. The clean and
16 dried NLTT was ground and sieved into particle sizes of 1–2 mm before packing it in the filter
17 column.

18 All the chemicals and the reagents used in this study were of analytical grade. Stock
19 solution of 1000 mg/L As(V) was prepared by dissolving 4.16 g of sodium arsenate
20 heptahydrate ($\text{Na}_2\text{HAsO}_4 \cdot 7\text{H}_2\text{O}$, from BDH Chemical Ltd.) in 1000 mL of deionized water.
21 Feed solutions with As(V) concentrations of 0.10 and 0.50 mg/L were prepared by diluting the
22 stock solution with deionized water. The solution pH was maintained at 7.0 ± 0.1 by adding
23 either nitric acid (0.1M HNO_3) or sodium hydroxide (0.1M NaOH).

24

1 2.2. Characterization of NLTT

2 The NLTT properties were described in detail in our recent study ([Nguyen et al., 2020a](#)).
3 To concisely summarize **them**, the NLTT was composed of the minerals. goethite, hematite,
4 nacrite, quartz, and anatase. The main chemical composition of NLTT was Fe₂O₃ (48.7%),
5 Al₂O₃ (18.2%), SiO₂ (14.0%), and TiO₂ (2.89%), which could facilitate As adsorption. **These**
6 **oxides have been reported to have removed As from contaminated water by complexation**
7 **reactions/inner sphere coordination via ligand exchange process ([Cheng et al., 2019](#); [Mohan](#)**
8 **and [Pittman Jr, 2007](#); [Nguyen et al., 2020c](#); [Pena et al., 2005](#); [Siddiqui and Chaudhry, 2017](#);**
9 **[Zhao et al., 2018](#)).**

10 The characteristics of NLTT before and after As adsorption were examined to
11 understand the adsorption mechanisms. The mineral composition and main functional groups
12 of NLTT were examined using X-ray Diffraction (XRD; Empyrean-PANalytical) and Fourier
13 transform infrared spectroscopy (FTIR; Nicolet iS5), respectively.

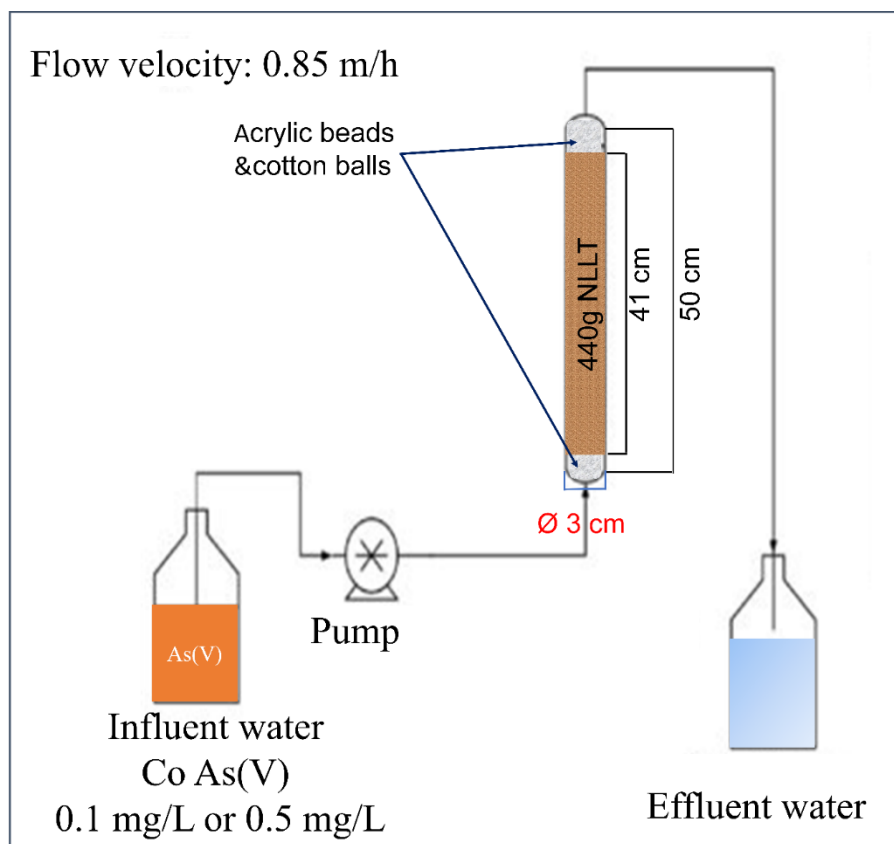
15 2.3. Laboratory column adsorption study

16 **Batch adsorption of As on NLTT was previously studied with artificially contaminated**
17 **feeding solutions**, and the Langmuir maximum adsorption capacities of this adsorbent at pH 7
18 and 30 °C were found to be 0.512 mg/g for As(III) and 0.58 mg/g for As(V), respectively
19 ([Nguyen et al., 2020a](#)). **In our previous study these adsorption capacities were compared with**
20 **those of many other low-cost adsorbents reported in literature in treating As(III) or As(V) at**
21 **realistic concentrations (0.1–0.5 mg/L) and they were found to be similar to or higher than the**
22 **others ([Nguyen et al., 2020a](#)). For example, [Glocheux et al. \(2013\)](#) showed that adsorption**
23 **capacities of raw laterite towards As(V) and As (III) were 0.301 and 0.128 mg/g, respectively,**
24 **which are lower than with those of NLTT. However, no column adsorption experiments were**
25 **reported for this adsorbent. Column adsorption experiments provide information on the**
26 **dynamics of As adsorption behaviour compared to the static batch adsorption experiment.**

1 Consequently, they give practical information for NLTT application on continuous As removal
2 in real treatment plants. Therefore, before setting up the household filters in the field, a
3 laboratory experiment was conducted to comprehend As adsorption behaviour of NLTT in a
4 column set-up.

5 The column adsorption study was conducted using a glass column of 30 mm inner
6 diameter and 0.50 m height. The feed solution containing two As(V) concentrations (0.1 and
7 0.5 mg/L) was pumped in an up-flow mode through the column at a constant flow rate of 10
8 mL/min (0.85 m/h) using dosing pumps (Master flex L/S). The column was packed with 440 g
9 NLTT (corresponding to 0.41 m bed-height). To prevent any migration of the NLTT from the
10 packed column and to allow uniform distribution of the solution through the column, 1.0 mm
11 acrylic beads and cotton balls were placed at the top and bottom of the columns. Figure 1 shows
12 a schematic diagram of laboratory column study.

13



14

15

Figure 1. Schematic diagram of laboratory column study

1

2 Samples were collected every 2 h on the first day, then once daily over the first 3 weeks,
3 followed by 2–3 samples weekly until the As(V) concentration in the effluent approached the
4 initial concentration (time of column saturation with As(V)). The samples were filtered using
5 0.45 µm filters, and filtrates were analysed for As using the method described in the next
6 section.

7

8 **2.4. As analysis**

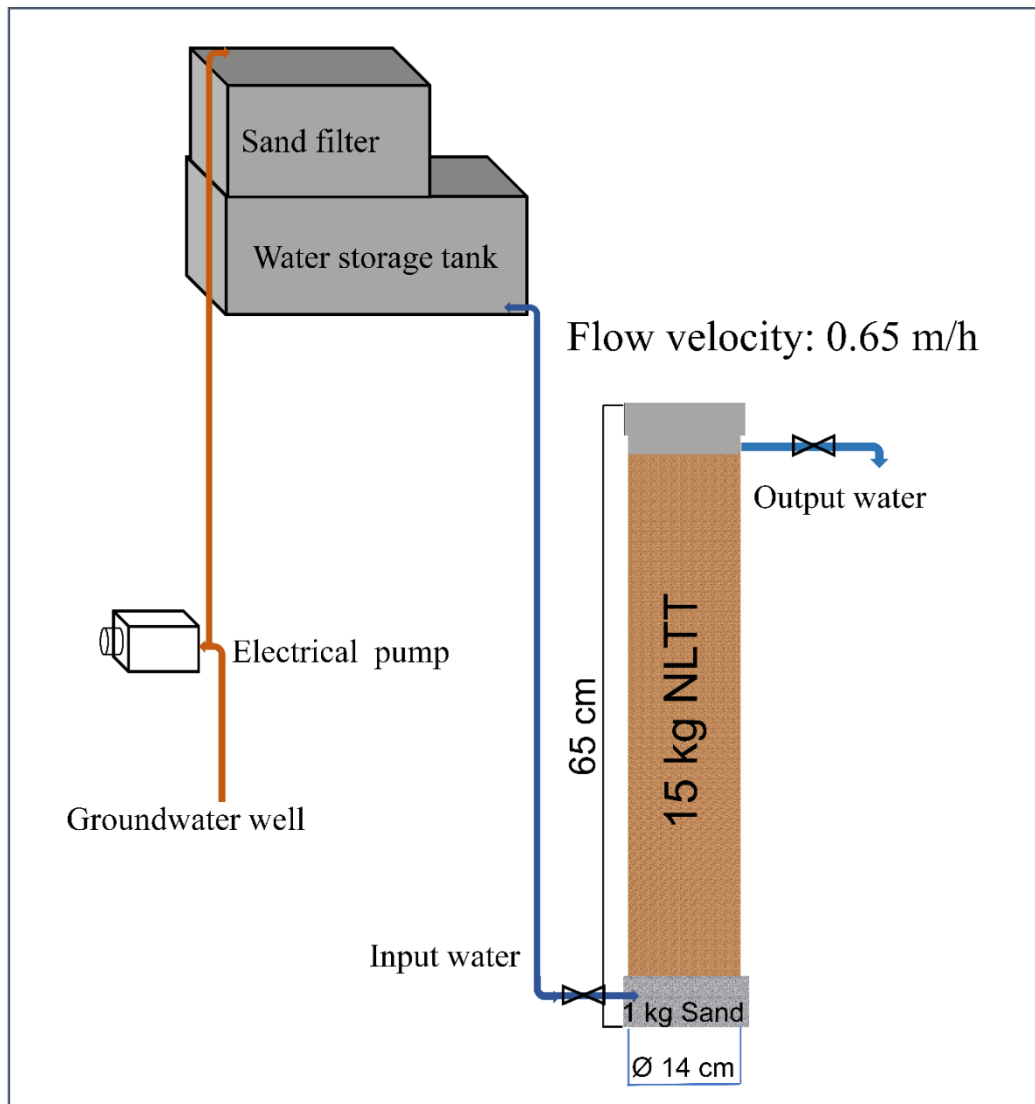
9 The As concentration in the water samples was determined by an inductively coupled plasma
10 mass spectrometry (ICP-MS, NexION 2000, US). In order to minimize spectral interferences
11 (including polyatomic ion $^{40}\text{Ar}^{35}\text{Cl}^+$ interference) hampering As determination, the dynamic
12 reaction cell (DRC) mode utilising oxygen as reaction gas was used. The monitored ions in
13 this method were $^{75}\text{As}^{16}\text{O}^+$ (m/z 91). Peak hopping measurement mode was adopted. An internal
14 calibration curve (^{115}In) with a correlation coefficient of 0.999941 was used to determine the
15 As concentrations in the water samples. This calibration graph was linear in the range of 1.000–
16 50.000 µg/L. Average of five readings were taken. The limits of detection and quantifications
17 were 0.0005 and 0.0017 µg/L, respectively.

18

19 **2.5. Field study with household filter**

20 The household filter system had a filter cartridge packed with 15 kg NLTT (particle size
21 of 1–2 mm) and 1 kg of sand, as shown in Figure 2. The sand was placed at the bottom of the
22 filter cartridge, and NLTT media was then placed above the sand layer. The filter cartridge was
23 prepared from a PVC water pipe with an inner diameter of 14 cm and 65 cm height. Four such
24 filters were installed, two in Hoang Tay commune, Kim Bang district, Ha Nam province, and
25 two in Phuong Tu commune, Ung Hoa district, Hanoi, Vietnam. Groundwaters that were pre-

- 1 treated with traditional sand filters were passed through the NLTT filter at a filtration rate of 10
- 2 L/h (0.65 m/h).



3
4 **Figure 2.** Schematic diagram of household filter system

5
6 Groundwater samples before and after treatment by (i) the traditional sand filters and
7 (ii) NLTT filter system were collected fortnightly over 7 months. The sand filter, which has
8 been traditionally used in Vietnam, was made up of two main containers: sand filter tank (1 m
9 × 0.8 m × 0.7 m) and water storage tank (1 m × 1.2 m × 1 m). Sand filter tank was constructed
10 above a water storage tank and filled with locally available sand (approximate 300 kg). The
11 groundwater is pumped from the tube well into the sand filter tank and allowed to trickle
12 through the sand layers into the water storage tank. The samples were filtered using 0.45 μm

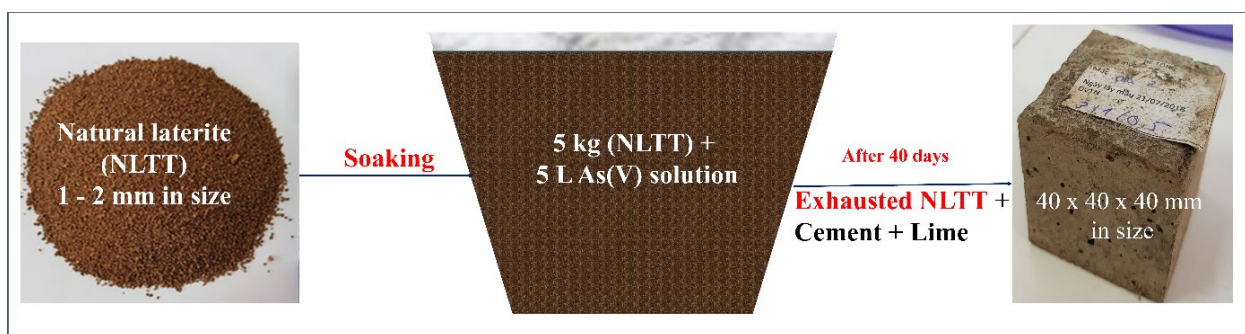
1 filters, and filtrates were analyzed for As using ICPMS and Fe using an Atomic Absorption
2 Spectrometer (PinAAcle 900T, USA). The As-laden NLTT adsorbent samples at the second
3 household (H2) in Hoang Tay commune were collected and characterized after three months
4 and six months' operation. At each collection time, two As-laden NLTT adsorbent samples
5 were collected, one from the bottom layer (approximately 55 cm from the lip of the filter
6 column) and the other one from the top layer (approximately 10 cm from the lip of the filter
7 column).

8

9 2.6. Solidification/stabilization

10 An analysis of the management of exhausted NLTT was carried out using the
11 solidification/stabilization method. Schematic diagram of solidification/stabilization study is
12 shown in Figure 3. The exhausted NLTT media was prepared by soaking 5 kg NLTT material
13 into 5 L of synthetic As(V) solutions of 4.5 g/L concentration. After 40 days soaking, the solid
14 phase (adsorbent containing adsorbed As(V)) of the mixture was separated by filtration, dried
15 in an oven for 48 h at 50 °C, and stored in tightly closed bags for later use in the
16 solidification/stabilization process.

17



18

19 **Figure 3.** Schematic diagram of solidification/stabilization study

20

21 0.15 g of NLTT samples containing the adsorbed As(V) were digested in an acid solution
22 made by a mixture of 2 mL concentrated HNO₃, 4 mL concentrated HCl, and 2 mL concentrated

1 HF using a microwave digester for 3 h. The digested solutions were diluted to an appropriate
2 volume and the As concentration was determined. Results showed that the digested NLTT had
3 0.564 mg/g NLTT for As(V). This value is approximately the same as the Langmuir maximum
4 adsorption capacity of 0.58 mg/g for As(V) at pH 7 and 30 °C reported for NLTT ([Nguyen et](#)
5 [al., 2020a](#)). This confirms that 40 days soaking of NLTT in 4.5 g/L As(V) solution had
6 completely saturated the adsorption sites of NLTT with As(V). Therefore, the adsorbent
7 material prepared by this method can be used as a material representing exhausted adsorbent.

8

9 **2.6.1. Preparation of concrete bricks**

10 Three different concrete brick products, namely NLTT3C1L0, NLTT3C1L1, and
11 NLTT3C1L0.5, were prepared by mixing exhausted NLTT, Portland cement (C), and lime (L)
12 at NLTT : C : L mass ratios of 3:1:0, 3:1:1, and 3:1:0.5, respectively. Portland cement and lime
13 used in the mixture were purchased from a local construction material store. Initially, 1.8 kg of
14 exhausted NLTT adsorbent was mixed with 0.5 L of deionized water, and then cement and lime
15 were added to this mixture at the specified ratios. Then, the composite materials were
16 thoroughly mixed using a laboratory concrete mixer. The mixed slurries were cured by placing
17 them inside 40 × 40 × 40 mm cement cube moulds for 24 hours, as shown in Figure 3. The
18 concrete bricks formed were taken out from the moulds and soaked in water for 27 days before
19 conducting tests on them.

20

21 **2.6.2 Leaching test**

22 To determine the amount of As leaching to the environment from the concrete brick
23 samples, a leaching test was conducted on all concrete samples. In this test, the concrete bricks
24 samples with sizes of 40 × 40 × 40 mm were cut into smaller ones of 20 × 20 × 20 mm size
25 with weights of approximately 75 g each. These small concrete bricks were then washed with
26 deionized (DI) water to eliminate any adhering dirt before placing them inside closed

1 vessels without agitation that contained different leachants, such as distilled water (DW), 0.1 M
2 HNO₃, and 0.1 M NaOH ([Kundu and Gupta, 2008](#)).

3

4 **2.6.3. Physical properties of concrete bricks**

5 The compressive strength property of the final concrete brick samples was determined
6 using Vietnam standard methods, namely the Brick test method (TCVN 6355:2-2009). The
7 compressive strength of concrete brick samples was measured using a concrete compressor
8 TYA-300 LUDA.

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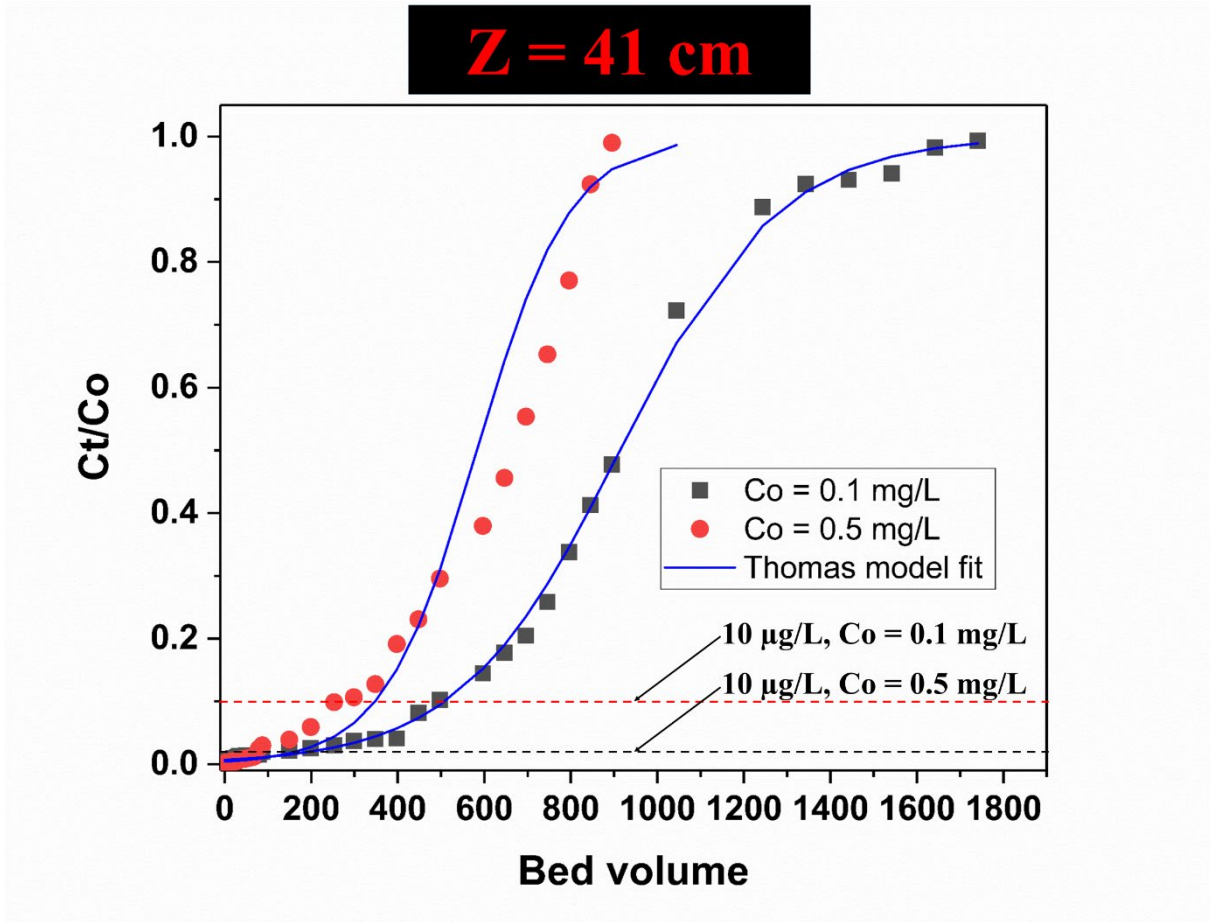
10 **3. Results and discussion**

11 **3.1. Laboratory column adsorption study**

12 The effect of initial As(V) concentration ($C_0 = 0.1$ mg/L and 0.5 mg/L) on the
13 adsorption capacity of NLTT towards As(V) was investigated.

14 As seen in Figure 4, the breakthrough curves had a typically smooth S shape, indicating
15 that the adsorption was controlled by the length of the mass transfer zone. Results also show
16 that the initial concentration had a strong effect on the shape and gradient of the breakthrough
17 curves. The breakthrough curve of NLTT for the initial As(V) concentration of 0.5 mg/L was
18 steeper than that of initial As(V) concentration of 0.1 mg/L. This outcome is consistent with
19 previous studies on As(V) removal by adsorbents in column experiments ([Brion-Roby et al.,
20 2018](#); [Yunnen et al., 2017](#)). [Yunnen et al. \(2017\)](#) reported that the breakthrough curves for
21 As(V) adsorption in columns containing organically modified plant grains at higher As(V)
22 concentration were sharper due to a relatively smaller mass transfer zone and a more intra-
23 particle diffusion-controlled process. Moreover, at a higher initial concentration of As(V), the
24 larger amount of As(V) passing through the column per unit time resulted in smaller mass
25 transfer resistance, higher driving force, and an earlier saturation ([Brion-Roby et al., 2018](#);
26 [Yunnen et al., 2017](#)).

1



2

3 **Figure 4.** Breakthrough curves for As(V) adsorption on NLTT at two feed concentrations
 4 (Experimental conditions: Co: 0.1 mg/L and 0.5 mg/L; Bed height Z: 41 cm; flow velocity
 5 0.85 m/h; pH: 7.0; room temperature)

6

7 The Thomas model ([Thomas, 1944](#)) was used to describe the breakthrough curves. This
 8 model is the most popular and widely **applied in** column adsorption studies ([Eeshwarasinghe et](#)
 9 [al., 2018](#); [Nur et al., 2015](#)). Furthermore, it accurately describes the column adsorption capacity
 10 unlike many others. The nonlinear and linear forms of the Thomas model are described in
 11 Equations (1) and (2), respectively:

$$\frac{C_t}{C_0} = \frac{1}{1 + \exp(k_{TH}q_{TH}\frac{m}{Q} - k_{TH}C_0t)} \quad (1)$$

$$\ln\left(\frac{C_0}{C_t} - 1\right) = K_{TH}q_{TH}\frac{m}{Q} - k_{TH}C_0t \quad (2)$$

1 where k_{TH} is the Thomas adsorption rate constant (L/h.mg), q_{TH} is the maximum column As(V)
 2 adsorption capacity (mg/g), C_0 is the inlet As(V) concentration (mg/L), C_t is the outlet As(V)
 3 concentration at time t (mg/L), m is the mass of adsorbent (g), Q is the volumetric flow rate
 4 (L/h), and t is the filtration time (h). The values of k_{TH} and q_{TH} were determined from the linear
 5 plot of $\ln\left(\frac{C_0}{C_t} - 1\right)$ against t and are presented in Table 1. The model satisfactorily described the
 6 As(V) breakthrough in the column at the two inlet concentrations (0.1 and 0.5 mg/L) tested as
 7 indicated by the high coefficient of determination values (R^2) (0.95, 0.98) (Table 1, Figure 4).

8
 9 **Table 1. Thomas model parameters for As(V) adsorption on NLTT**

| C_0 (mg/L) | q_{exp} (mg/g) | Thomas model parameters | | |
|-----------------|---------------------|-------------------------|--------------------|-------|
| | | k_{TH} (L/h.mg) | q_{TH} (mg/g) | R^2 |
| 0.1 | 0.05 | 0.117 | 0.058 | 0.98 |
| 0.5 | 0.20 | 0.038 | 0.198 | 0.95 |

10
 11 The results show that the adsorption capacity increased from 0.058 to 0.198 mg/g, and the
 12 kinetic coefficient, K_{TH} , decreased from 0.117 to 0.038 L/h.mg as the initial As(V)
 13 concentration rose from 0.1 mg/L to 0.5 mg/L, respectively (Table 1). The higher values of q_{TH}
 14 at higher initial As(V) concentration is due to the higher driving force for adsorption of As(V)
 15 on NLTT. This result agrees with previous studies (Abdolali et al., 2017; Nguyen et al., 2015).
 16 The Thomas adsorption capacities of NLTT are much lower than the Langmuir maximum
 17 adsorption capacity of NLTT for As(V) ($q_{max} = 0.580$ mg/g) obtained in a static batch study
 18 (Nguyen et al., 2020a) because the equilibrium As(V) concentration (> 10 mg/L) at the

1 calculated Langmuir maximum adsorption value was much higher than the inlet As(V)
 2 concentrations used in the column experiment (0.1 and 0.5 mg/L). However, the adsorption
 3 capacities in the batch adsorption study at similar As(V) concentrations in solution phase of
 4 0.25 mg/L and 0.5 mg/L as in the column study were 0.020 mg/g and 0.037 mg/g, respectively
 5 (Nguyen et al., 2020a). These results show that the adsorption capacities in batch adsorption
 6 process are lower than the Thomas adsorption capacities obtained in the column adsorption
 7 study at comparable solution As(V) concentrations. The reason for the higher values in column
 8 study is that the driving force for adsorption is maintained always constant due to the continuous
 9 mode of feeding the As(V) solution to the adsorbent fixed bed, whereas in the batch experiment
 10 the driving force diminishes progressively with time due to the removal of the As(V) from the
 11 solution by adsorption.

12

13 **Table 2.** Comparison of Thomas adsorption capacities obtained in the current study with
 14 those reported in other studies.

| Adsorbent | As (V) concentration (mg/L) | Flow rate (L/h) | Thomas adsorption capacity (mg/g) | References |
|------------------------------------|-----------------------------------|--------------------|---|--|
| NLTT | 0.5 | 0.6 | 0.198 | This study |
| Manganese oxide ore | 0.25 | 0.15 | 0.151 | (Nguyen et al., 2020b) |
| Multi walled carbon nanotubes | 0.04 | 1.20 | 0.014 | (Ali, 2018) |
| Natural pozzolan | 0.40 | 0.24 | 0.003 | (Kofa et al., 2015) |
| Thioglycolated sugarcane carbon | 1.50 | 0.18 | 0.083 | (Roy et al., 2013) |
| Rice husk | 0.015 | 0.42 | 0.103 | (Asif and Chen, 2017) |
| Iron mixed mesoporous pellet | 0.5 | 1.23 | 0.099 | (Te et al., 2018) |

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Table 2 summarizes a comparison of the Thomas adsorption capacities obtained for NLTT in this study with those reported for other adsorbents. The data indicate that NLTT possessed a higher adsorption capacity than many natural adsorbents (manganese oxide ore, rice husk, and natural pozzolan) and synthesized adsorbents (multi-walled carbon nanotubes, thioglycolated sugarcane carbon, and iron mixed mesoporous pellet).

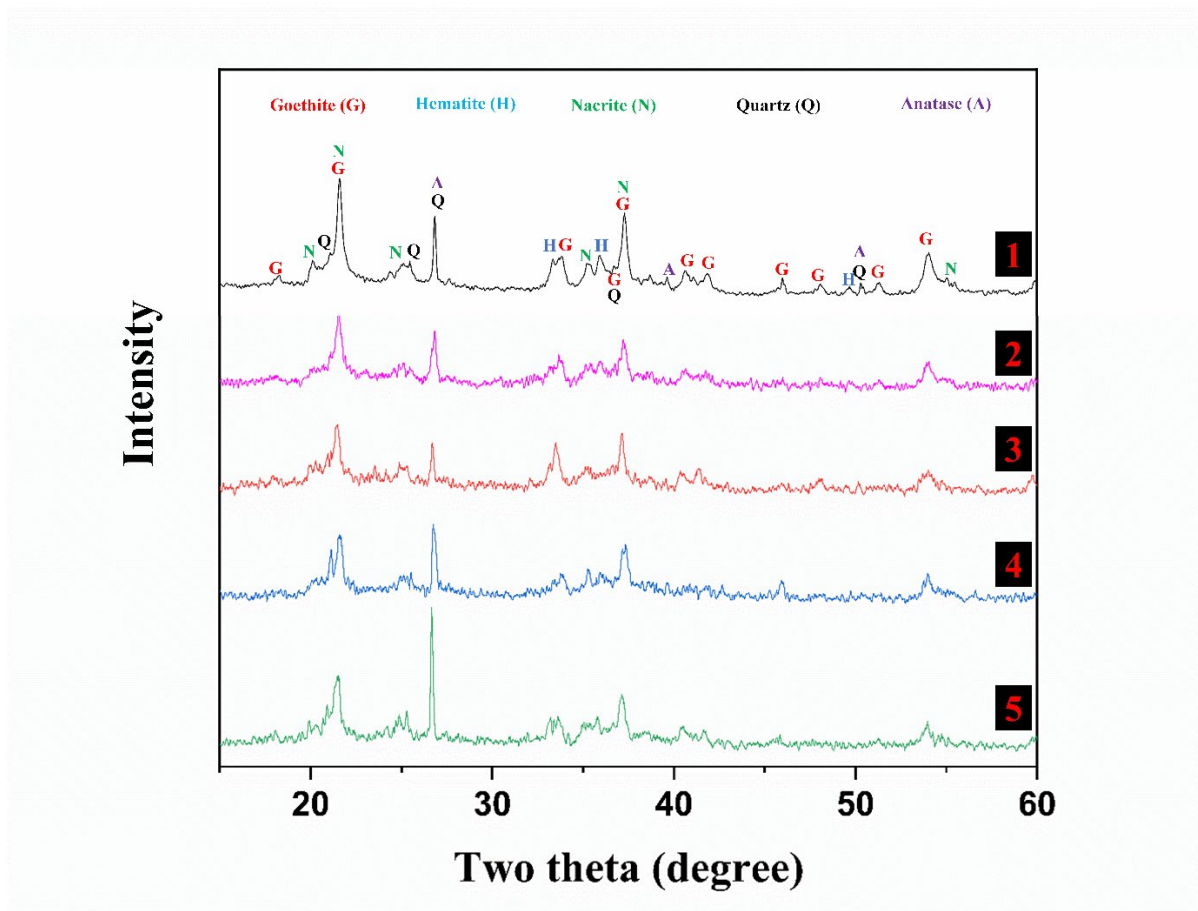
3.2. Field studies

3.2.1. NLTT mineralogy and functional groups changes after As adsorption

The mineralogy of NLTT before and after adsorption in field filters was determined using X-Ray powder diffraction. Figure 5 shows five different XRD patterns: (1) pristine NLTT; (2) As-laden NLTT at the top layer (approximately 10 cm from the lip of the filter column) after three months; (3) As-laden NLTT at the bottom layer (approximately 55 cm from the lip of the filter column) after three months; (4) As-laden NLTT at the top layer after six months; and (5) As-laden NLTT at the bottom layer after six months. The peaks for the main component minerals such as goethite (FeOOH), hematite (Fe_2O_3), nacrite ($\text{AlSiO}_5(\text{OH})_4$), quartz (SiO_4), and anatase (TiO_2) of NLTT adsorbent after the field test appeared again after adsorption. However, the peak intensities of goethite, hematite, and nacrite of As-laden NLTT after three months and six months were slightly reduced from that of pristine NLTT. The peak intensity of As-laden NLTT at the bottom layer was lower than that of As-laden NLTT at the top layer after three months.

The same trend was also observed for the two layers after six months. The reduction in peak intensity of the minerals is probably due to As(V) reacting with Fe oxide/hydroxide sites in goethite and hematite and Al oxide/hydroxide sites in nacrite, slightly altering these minerals' crystal structures. The adsorbent at the bottom layer had lower peak intensities than that at the top layer. This is because the filter system was operated in the up-flow mode (solution moving

1 from bottom of the column to top). In this mode of operation the NLTT adsorbent at the bottom
2 layer would have had contact with water containing a higher As concentration than that at the
3 top layer, because by the time the water reached the top layer some of the As in the water would
4 have been removed by the bottom layer. Moreover, the XRD patterns of NLTT after six months
5 (Figure 5 - [4] and [5]) possess a clear peak intensity change from those of NLTT after three
6 months due to NLTT interacting with a larger amount of As that passed through the column
7 during the longer period of time ([Rout et al., 2015](#)).

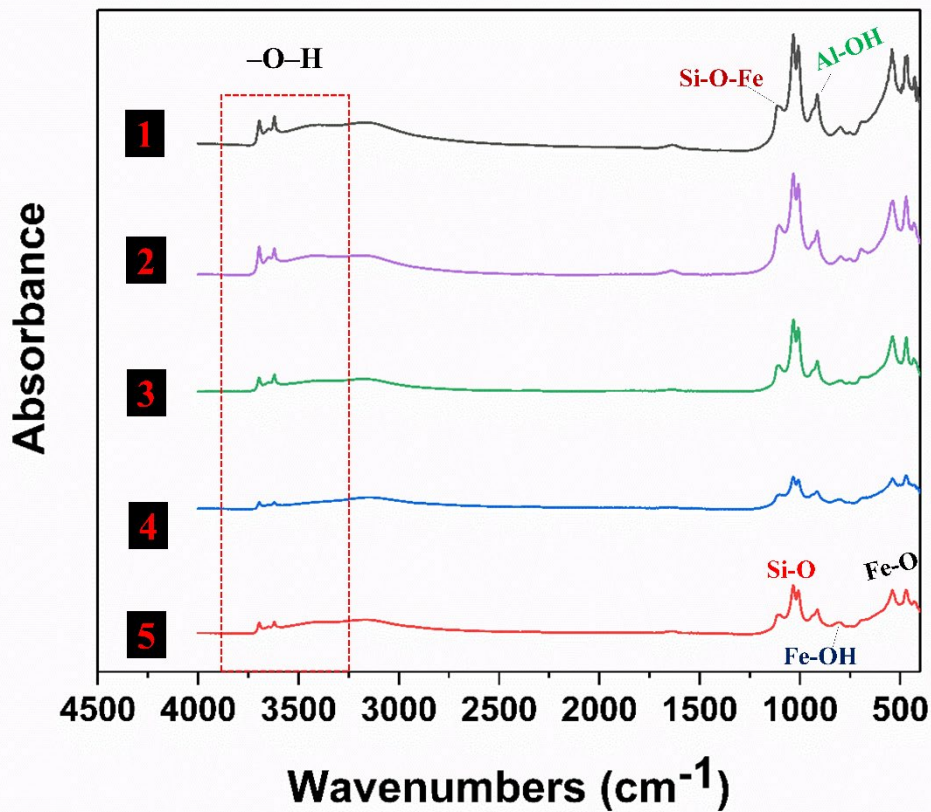


8
9 **Figure 5.** XRD pattern of (1) pristine NLTT; (2) As-laden NLTT at the top layer after 3 months,
10 (3) As-laden NLTT at the bottom layer after 3 months, (4) As-laden NLTT at the top layer after
11 6 months, and (5) As-laden NLTT at the bottom layer after 6 months

12

13 The main functional groups on the surface of the pristine NLTT, and As-laden NLTT at
14 the top and bottom layers at 3 months and 6 months after adsorption were determined by FTIR.

1 Figure 6 shows that the surfaces of all As-laden NLTT possess similar main functional groups,
2 such as Si–O–Fe (at approximately 1100 cm^{-1}), Si–O (at 1030 cm^{-1}), Al–OH (at 910 cm^{-1}), Fe–
3 OH (at 798 cm^{-1}), Fe–O (at 460 cm^{-1}), and -O-H (at the region of 3730 cm^{-1} and 3100 cm^{-1}) as
4 those of pristine NLTT. Additionally, the results show there was no change in the intensities of
5 FTIR spectra of As-laden NLTT after three months operation compared to that of pristine NLTT
6 adsorbent. On the other hand, the FTIR spectrum of As-laden NLTT after six months of
7 operation (Figure 6 – (4) and (5)) shows there was a remarkable decline in absorbance for all
8 the main functional groups. This is due to the longer period of interaction between As and
9 NLTT leading to larger amounts of As adsorption. Both the XRD and FTIR data showed that
10 As was adsorbed onto the Fe and Al containing minerals in NLTT, and the amount adsorbed
11 was higher at the bottom layer and at the longer operation time.
12



1
 2 **Figure 6.** FTIR spectrum of (1) pristine NLTT; (2) As-laden NLTT at the top layer after 3
 3 months, (3) As-laden NLTT at the bottom layer after 3 months, (4) As-laden NLTT at the top
 4 layer after 6 months, and (5) As-laden NLTT at the bottom layer after 6 months.

5
 6 **3.2.2. Performance of NLTT filter system**

7 Figure 7 presents the NLTT filter effectiveness in removing As in four different
 8 households - H1, H2, H3, and H4 (H1 and H2: two households in Hoang Tay commune; H3
 9 and H4: two households in Phuong Tu commune). Over the seven months of operation in Hoang
 10 Tay commune (May 2019 to January 2020), the results show that the total As concentration
 11 (mg/L) in groundwater feed to filters in H1 and H2 houses ranged from 0.156 to 0.235 (median
 12 0.19) and 0.114 to 0.17 (median 0.15), respectively. The disparity in total As concentration in
 13 the two households is probably due to spatial hydrological and geochemical differences

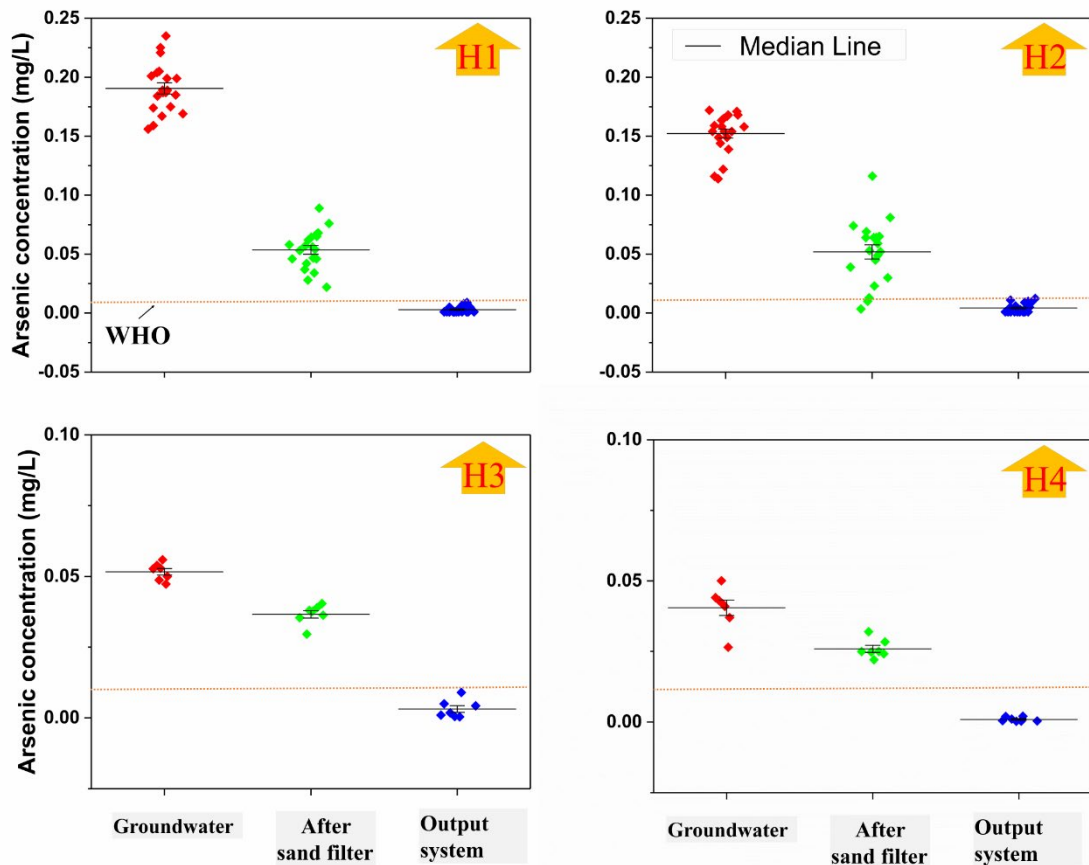
1 between the locations of the households. Such differences even within short distances apart in
2 Vietnam were reported by [Berg et al. \(2007\)](#).

3 During the 6 months operation (September 2020 to February 2021) in Phuong Tu
4 commune, the total As concentration in groundwater (mg/L) in H3 and H4 houses ranged from
5 0.047 to 0.056 (median 0.052), and 0.027 to 0.05 (median 0.040), respectively. The total As
6 concentrations in groundwater in the two households in this commune were much lower with
7 reduced variability compared to those in the two households in Hoang Tay commune.

8 As evidently seen in Figure 7, the concentration of total As passing through the sand
9 filter had decreased considerably. However, they were still 2.6 to 5.4 times higher than that of
10 the Vietnamese drinking water standard and WHO guideline (0.01 mg/L). Therefore, it is
11 necessary to apply another household filter that can provide safe and sustainable drinking water
12 at a decentralized scale.

13 To reduce As concentration further, the sand filter treated water was passed through the
14 NLTT filter system. The results show that total As concentration in the output water in the H1
15 and H2 households ranged from 0.004 to 0.009 mg/L (median 0.006 mg/L) and 0.003 to 0.01
16 mg/L (median 0.0066 mg/L), respectively. The average As removal efficiency was 88%. The
17 total As concentration in the output water in the H3 and H4 households ranged from 0.0004 to
18 0.009 mg/L and 0.0004 to 0.003 mg/L, respectively. The average As removal efficiency in these
19 two household filters was 92%.

20



1
 2 **Figure 7.** As concentration in groundwater (red dots), after sand filter (green dots), and in the
 3 output of NLTT filters (blue dots). The horizontal line in each graph represents the World
 4 Health Organization ([WHO](#)) As concentration limit (0.010 mg/L).

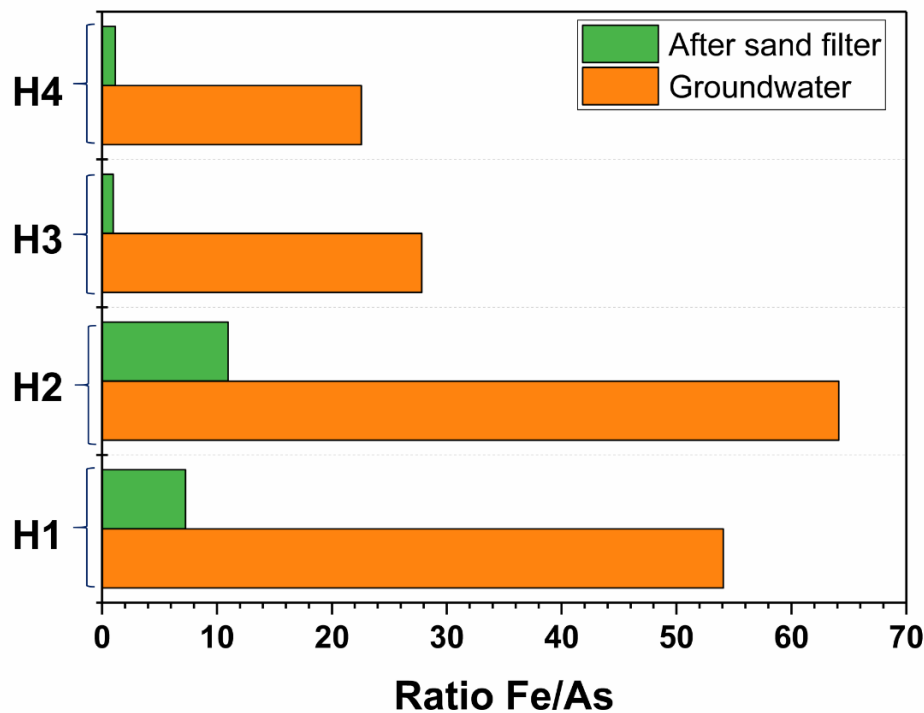
5 **Modelling of the data from the household filter system could not be conducted because**
 6 **generally all values for Ct/Co were less than 0.1. This is due to the low influent As**
 7 **concentrations that entered the NLTT column (0.02–0.05 mg/L compared to 0.1 and 0.5 mg/L**
 8 **used in the laboratory column study) and adsorption of very high proportion of the As that**
 9 **entered. As a result of this, significant breakthrough of As has not occurred. There was also**
 10 **high variability in the influent concentration because the pre-treatment of the water with sand**
 11 **filter removed variable amounts of As.**

12 The average Fe concentrations in the H1 and H2 households' effluents were 0.13 mg/L
 13 and 0.167 mg/L, respectively. The output filtered water in the H3 and H4 households had a
 14 much smaller concentration of Fe (0.05 mg/L). The range of Mn concentration in the treated

1 water in all households was 0.17–0.24 mg/L. Both the concentrations of Fe and Mn were below
2 the Vietnamese drinking water quality standard ([QCVN 01:2009/BYT](#)) (0.3 mg/L for both of
3 Fe and Mn). During the 7 months operation of the filters, at each household, a total of
4 approximately 2.1 m³ water was treated to produce safe drinking water (As concentration below
5 the Vietnam and WHO drinking water standard of 0.01 mg/L). The cost of treating 1 m³ water
6 using NLTT is estimated to be lower than US\$ 0.71/m³ ((US\$ 0.1/1 kg NLTT × 15 kg)/2.1 m³).
7

8 **3.2.3. Mechanisms of As removal by the filters**

9 In this study, the existing household sand filters were utilized as a beneficial pre-
10 treatment step to enhance the removal efficiency and extend the lifetime of the new household-
11 scale NLTT treatment system. According to [Nitzsche et al. \(2015\)](#), sand filter plays an
12 important role in the efficient removal of As, Fe, and Mn in groundwater. Apart from the
13 enhanced removal of As by the sand filters presented in Figure 7, the average of Fe
14 concentration (mg/L) after sand filtration in the four households (H1, H2, H3, and H4) also
15 dropped significantly, from 10.3 to 0.39, 9.76 to 0.17, 1.44 to 0.036, and 0.914 to 0.030,
16 respectively. Moreover, the average Fe/As ratio in the effluents of sand filters of the four
17 households also fell to 7.3, 11, 1.0, and 1.2, respectively, which are much lower than the
18 respective influent concentration ratios (Figure 8). The simultaneous decrease in the total As
19 concentration, iron concentration, and the Fe/As ratio can be explained by the co-precipitation
20 mechanism of Fe and As in water. This mechanism was discussed in detail in our previous study
21 ([Nguyen et al., 2020a](#)). Briefly, when groundwater containing soluble Fe²⁺ and As(III) was
22 pumped into the sand filter tank containing natural air, these ions were oxidized to insoluble
23 Fe³⁺ and As(V) and coprecipitated. The co-precipitation process resulted in the formation of
24 FeAsO₄·2H₂O and Fe₃(AsO₄)₂·8H₂O precipitates. Thus, a major portion of both Fe and As was
25 removed from the water.

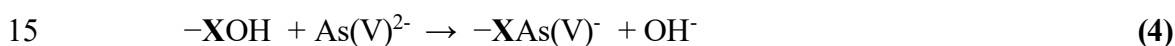
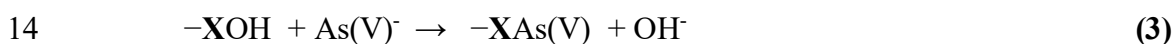


1

2 **Figure 8.** Ratio of Fe/As in ground water, after sand filtration in the four households.

3 [Meng and Korfiatis \(2001\)](#) reported that an Fe/As ratio ≥ 40 was needed to effectively
 4 remove As from groundwater by co-precipitation. The average Fe/As ratio in groundwater of
 5 the H1 and H2 households were 54 and 64, respectively, which were higher than that of H3 and
 6 H4 households of 27 and 24, respectively (Figure 8). The higher percentage removal of As by
 7 sand filters in H1 and H2 households (Figure 7) than in H3 and H4 households is due to the
 8 higher Fe/As ratio in the groundwaters of H1 and H2 households.

9 When the sand filter treated water was passed through the NLTT filter, most of the
 10 remaining As in the form of As(V) in the water was removed by adsorption on the Fe and Al
 11 oxides/hydroxides in the laterite by inner-sphere complexation as explained by others
 12 ([Kalaruban et al., 2019](#); [Mohan and Pittman Jr, 2007](#); [Nguyen et al., 2020a](#)). The reactions are
 13 represented by the following equations:



1 where X represents Fe in goethite/hematite or Al in nacrite, and As(V)^- and As(V)^{2-} represent
2 H_2AsO_4^- and HAsO_4^{2-} , respectively. Both these species of As(V) are present at the neutral pH
3 of the ground waters. At slightly lower pH, the monovalent species predominates and at slightly
4 higher pH, the divalent species predominates.

5

6 **3.3. Solidification/Stabilization**

7 **3.3.1. Compressive strength of concrete bricks made from spent adsorbent**

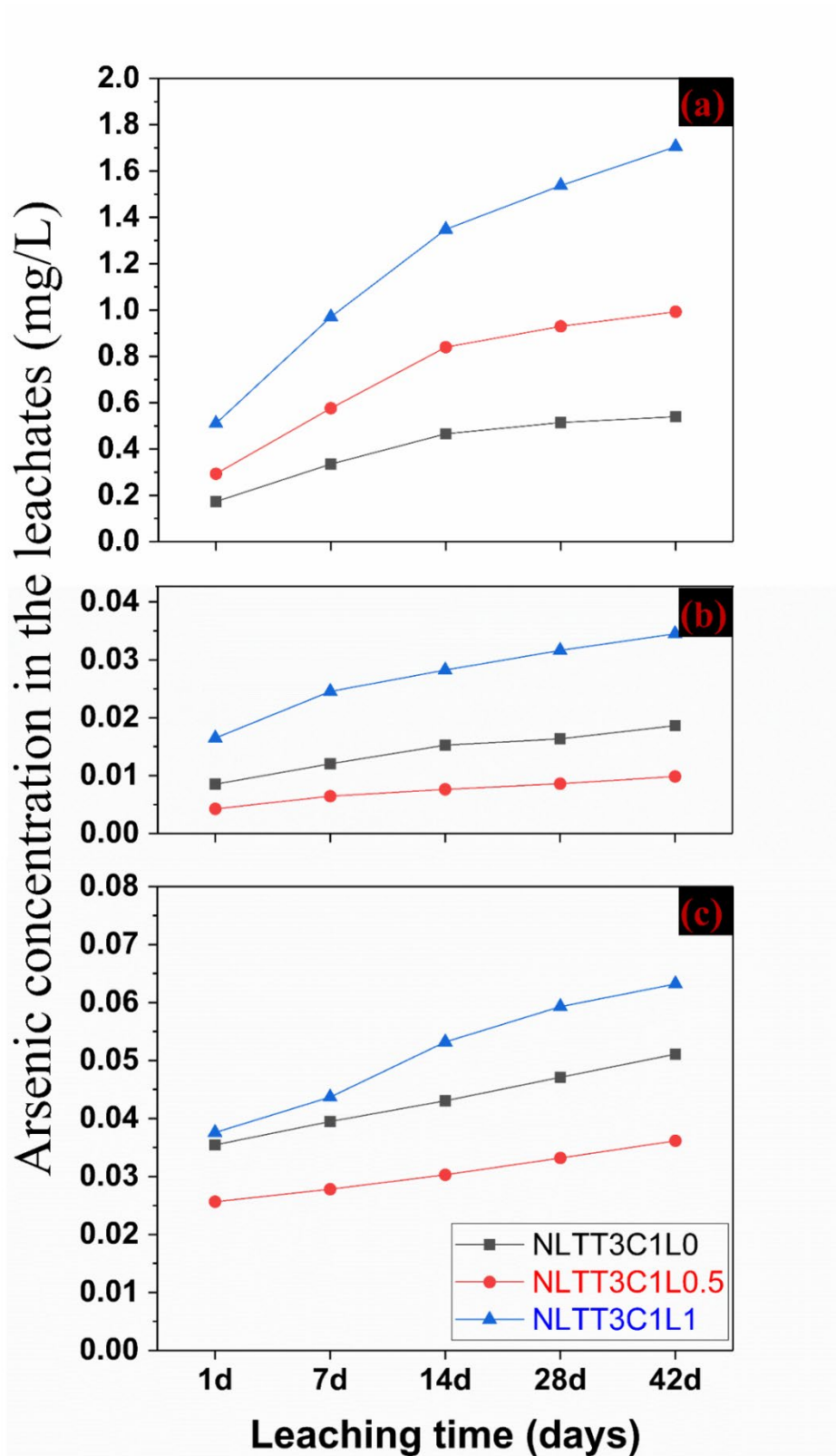
8 The compressive strength of NLTT3C1L0 (20.67 MPa) was higher than that of the other
9 two concrete bricks, NLTT3C1L0.5 (15.30 MPa), and NLTT3C1L1 (18.27 MPa). The results
10 suggested that adding lime materials into concrete components could slightly undermine the
11 bricks' compressive strength. According to the Vietnam concrete bricks and interlocking
12 concrete bricks standard (TCVN 6477:2016), the compressive strength of concrete products
13 should be in the 3.5 MPa to 20 MPa range. Concrete bricks are commonly used in construction
14 work. According to the British concrete standard (BS 8500: 2002, Part 1 and 2), concrete with
15 the compressive strength of 10–20 MPa, can be used for non-structural works such as patio
16 slabs and pathways (10MPa), pavement kerbs, and floor blinding (15MPa), and international
17 floor slabs, flooring for the workshops, garages, and driveways (20MPa). Therefore, all three
18 concrete products created in this study can be used for pavement kerbs, garages, and driveways,
19 which have limited contact times with people.

20

21 **3.3.2. As leaching from concrete bricks**

22 The concentration of As leached from concrete products in three different leachates (0.1
23 M NaOH, distilled water, and 0.1 M HNO_3) at different leaching times is presented in Figure
24 9. The results indicate that strong alkaline and acid conditions could lead to significant leaching
25 of As from the concrete mixtures. In general, the As leachability from all three concrete bricks
26 followed the order of 0.1 M NaOH > 0.1 M HNO_3 > distilled water. As concentration increased

1 rapidly during the first seven days and then slowly in the next 35 days. A similar trend was
2 reported in other studies ([Kundu and Gupta, 2008](#); [Singh and Pant, 2006](#)). In all three leachates,
3 the highest concentration of As in the leachate was observed from the NLTT3C1L1 sample.
4 The lowest leaching was observed for NLTT3C1L0.5 in acid and distilled water environments
5 and for NLTT3C1L0 in a strong alkaline environment. The maximum As concentrations in the
6 0.1 M NaOH leachate from NLTT3C1L1, NLTT3C1L0.5, and NLTT3C1L0 were 1.705 mg/L,
7 0.993 mg/L, and 0.54 mg/L, respectively. The corresponding concentrations from 0.1 M HNO₃
8 leachant were 0.0632 mg/L, 0.0362 mg/L, and 0.0511 mg/L, respectively. Notably, the As
9 concentrations in the leachates from the samples using distilled water were extremely low.
10 These data show that the total As concentration in the leachates from all three
11 solidified/stabilized products using all three leachants was well below the recommended limit
12 of 5 mg/L stipulated in the TCLP of USEPA ([Jing et al., 2005](#)). Of the three products, the one
13 with the higher rate of lime addition had the highest As leached by all three leachants. Kundu
14 and Gupta (2008) also reported that when a large amount of lime was added to concrete, As
15 leaching increased because of higher diffusivity of As through the concrete matrix. Taking these
16 results into account, NLTT3C1L0.5 and NLTT3C1L0 appear to be the best products able to
17 prevent As leaching into the environment. For the As leaching with distilled water and acid
18 leachant, the pH conditions generally prevalent in most environments, NLTT3C1L0.5 produced
19 less leaching than NLTT3C1L0. Therefore, adding lime to cement at this ratio is recommended
20 for mixing with the exhausted adsorbent before disposing of this waste.



1
 2 **Figure 9.** Leachability of As from concrete bricks using different leachants: (a) 0.1M NaOH,
 3 (b) distilled water, and (c) 0.1M HCl
 4

1 During the 42 days leaching trial, the pH of the leachates in 0.1 M NaOH, HNO₃, and
2 distilled water were 12–13, 1–3, and 10–11, respectively. The reduction of pH of acid leachate
3 and increase of pH of alkali leachate is expected because they are consistent with the pH of the
4 leachants. The increase of pH of the distilled water (pH around 7) leachate is due to the
5 dissolution of calcium (Ca) hydroxide present in cement and added lime. A similar increase in
6 pH of water leachate from concrete bricks was reported by [Nguyen et al. \(2020b\)](#). An increase
7 of leachate pH and the presence of Ca in concrete and added lime would have resulted in the
8 formation of Ca-As precipitates (calcium arsenate, calcium arsenite, calcium hydrogen arsenate
9 hydrate, and calcium hydrogen arsenate), and this might have reduced the concentration of As
10 in the leachate ([Jing et al., 2005](#); [Silva et al., 2019](#)).

11 .

12 **4. Conclusions**

13 A new type of household filtration system packed with 15 kg of low-cost NLTT was
14 designed and successfully operated to remove As(V) from groundwater after a pre-treatment
15 with the existing traditional sand filtration at four sites in two communes in Ha Nam province
16 and Hanoi, Vietnam. This filter system was able to produce safe drinking water continuously
17 for seven months with As level below the WHO and Vietnam drinking water limits. Laboratory
18 column study with NLTT indicated that the breakthrough curves fitted the Thomas model very
19 satisfactorily with adsorption capacities of 0.06 and 0.20 mg/g at a flow velocity of 0.85 m/h
20 for the influent As(V) concentrations of 0.1 and 0.5 mg/L, respectively. Spent adsorbent waste
21 could be managed through the solidification/stabilization technique to prevent As being
22 released to the environment. The mass ratio of As solid waste: Portland cement: lime of 3: 1:
23 0.5 was determined to be a favourable ratio for producing good concrete bricks that also restrain
24 the mobility of As. The concrete bricks had acceptable compressive strength for use as a
25 building material in construction work.

26

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